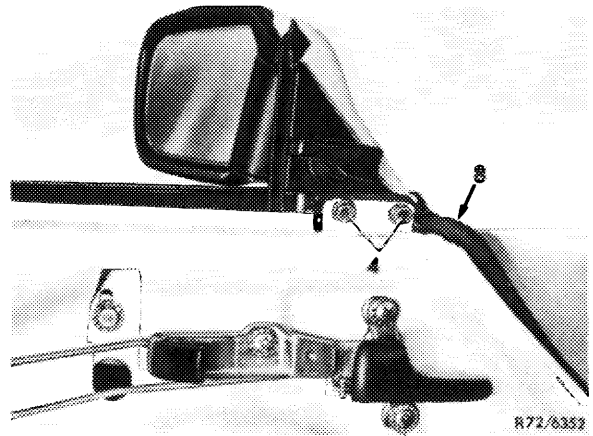


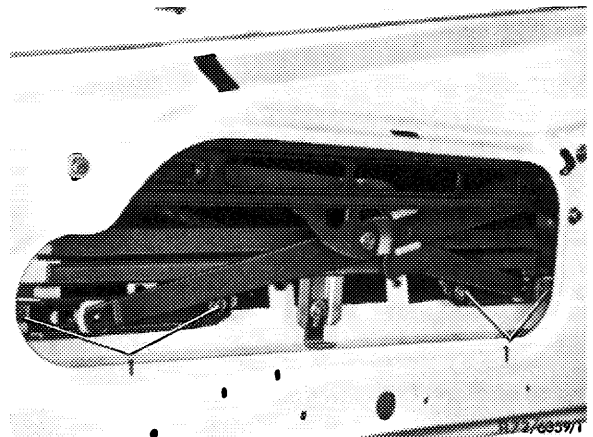
72-200 Removal and installation of window guides, front and rear

Removal

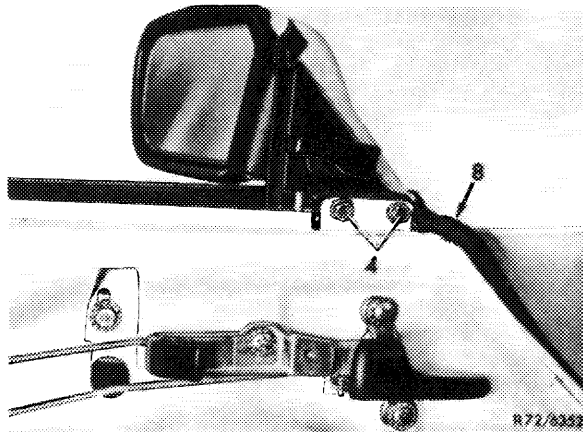
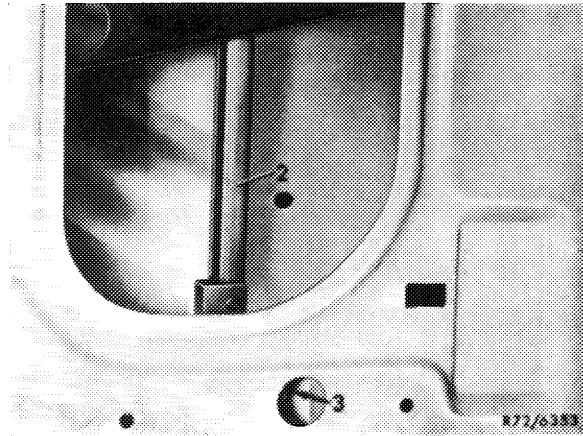
- 1 Remove inside sealing strip (72-160).
- 2 Remove plastic sheeting.
- 3 Loosen sealing frame on clip (8).



- 4 Loosen crank-operated window from window opener on screws (1).



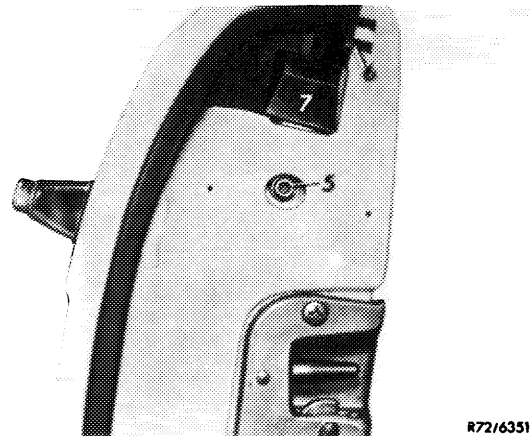
- 5 Loosen window guide front (2) on lower fastening (3) and upper fastening (4).



- 6 Loosen upper fastening (5) and lower fastening on window guide rear.

Note: Make sure that screw (5) and the undulated washer will not drop into door shaft during assembly jobs, since this might require removing the door lock.

- 7 Remove clip (6).
- 8 Push crank-operated window forward.
- 9 Remove window guide at rear together with guide bracket (7) in upward direction.
- 10 Remove crank-operated window (72–190).
- 11 Remove front window guide toward rear.



Installation

- 12 For installation proceed vice versa.

Then adjust crank-operated window (72–195).