

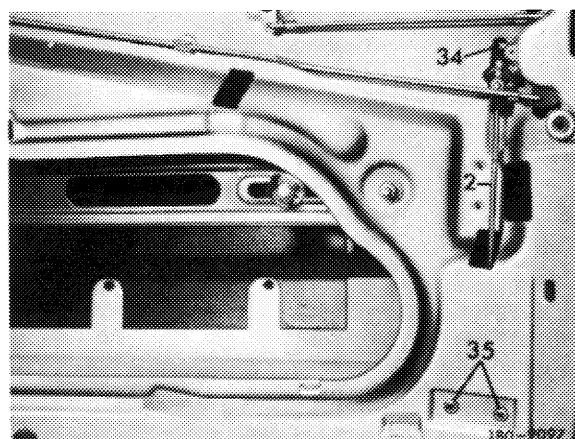
80–210 Removal and installation of vacuum element of front passenger's door

Color code of vacuum lines for central interlock

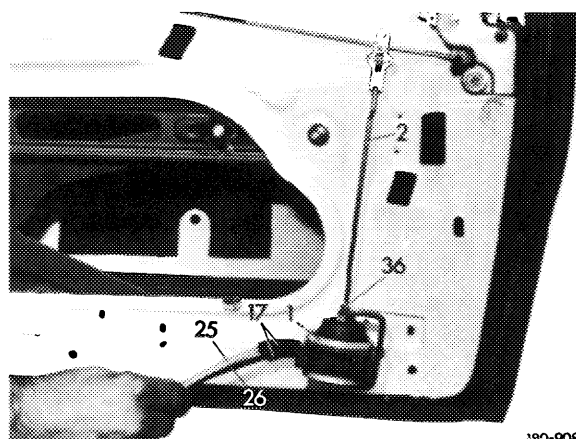
Vacuum line	Color code	
	1st version	2nd version
Interlocking line (25)	white	yellow-red
Unlocking line (26)	black	yellow-green

Removal

- 1 Remove door lining.
- 2 Disconnect safety clip (34) of control rod (2).
- 3 Unscrew oval head screws (35).



- 4 Remove vacuum element with control rod.
- 5 Pull connections (17) with interlocking line (25) on top and unlocking line (26) at bottom from vacuum element (1).
- 6 Loosen counter nut (36) on vacuum element (1) and unscrew control rod (2).

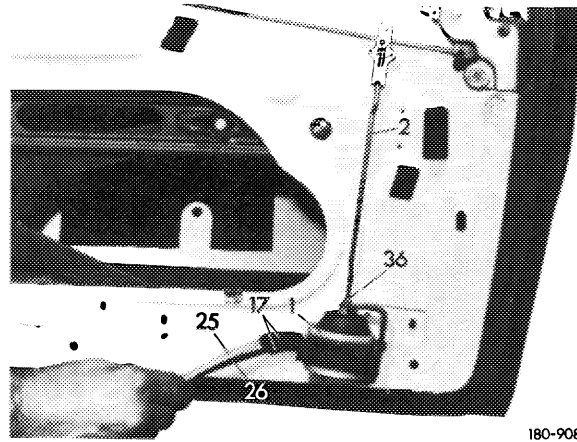


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Installation

7 Screw control rod (2) into vacuum element (1) up to stop and secure with counternut (36).

8 Slip interlocking line (25) at top and unlocking line (26) at bottom with connectors (17) on vacuum element (1).

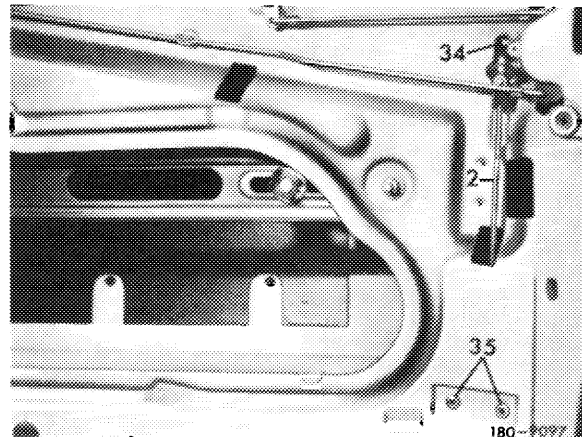


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9 Insert vacuum element with control rod into front passenger door in such a manner that the vacuum connections are pointing in driving direction. Screw-down with oval head screws (35).

10 Secure control rod (2) with safety clip (34) on door lock.

11 Install door lining.



180-9097