

## 80–230 Removal and installation of vacuum element of tank filler neck flap

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### Color code of vacuum lines for central interlock

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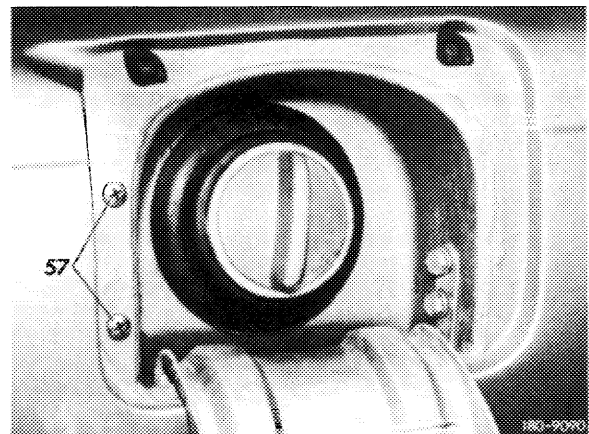
Vacuum line	Color code	
	1st version	2nd version
Interlocking line (25)	white	yellow-red

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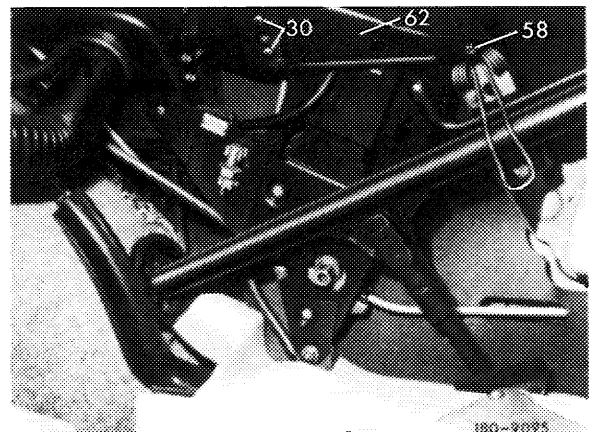
### Removal

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- 1 Unscrew oval head screws (57) on tank filler neck.



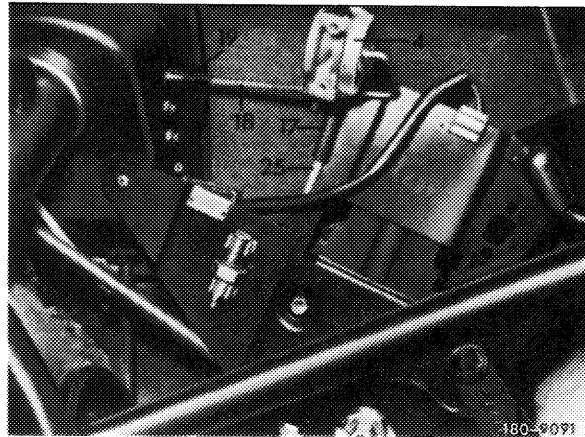
- 2 Unscrew hex. screw (58) from bracket (62).
- 3 Unscrew oval head screws (30) from vacuum element.



4 Remove bracket (62).

5 Pull connection (17) with interlocking line (25) from vacuum element (4).

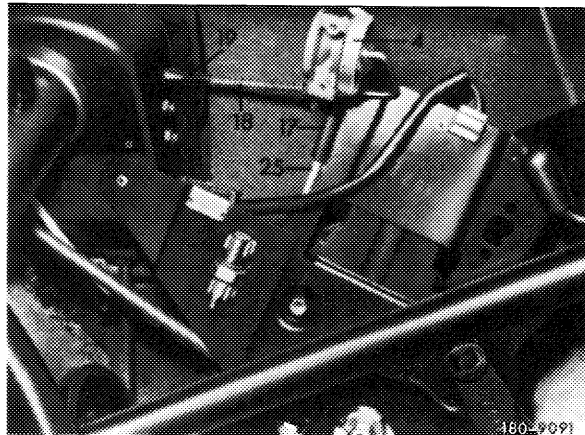
6 Pull vacuum element (4) with compression spring (18) out of sleeve (19).



### Installation

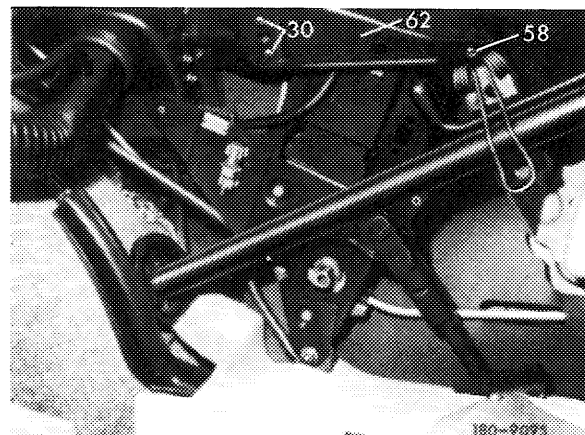
7 Introduce vacuum element (4) with compression spring (18) into sleeve (19).

8 Slip connection (17) with interlocking line (25) on vacuum element (4).



9 Screw bracket (62) with oval head screws (30) to vacuum element.

10 Screw bracket (62) with hex. screw (58) to mounting.



11 Screw oval head screws (57) to tank filler neck.

