

91-115 Removal and installation of vacuum element from driver's or front passenger's seat (Coupe)

Color code of vacuum lines for backrest lock

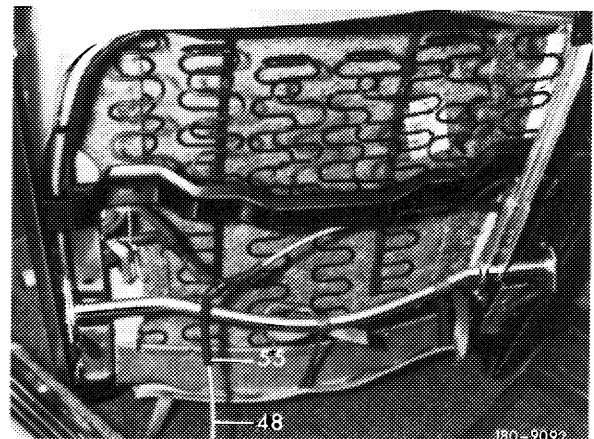
Control line	light blue
Throttle	dark blue

Note

Starting February 1975, the control lines of the backrest lock have been changed from 5 mm to 4 mm OD.

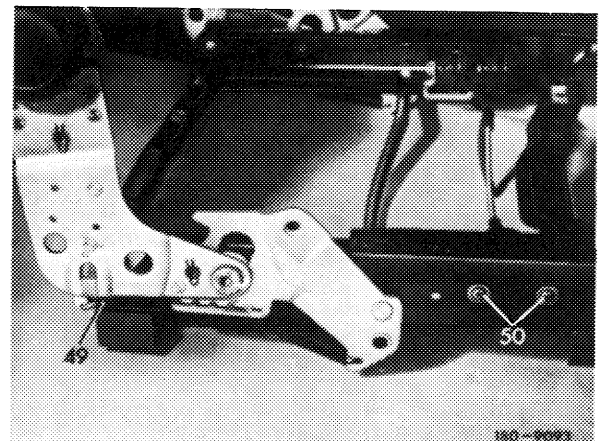
Removal

- 1 Remove driver's seat.
- 2 Separate control line (48) from hose line (55).

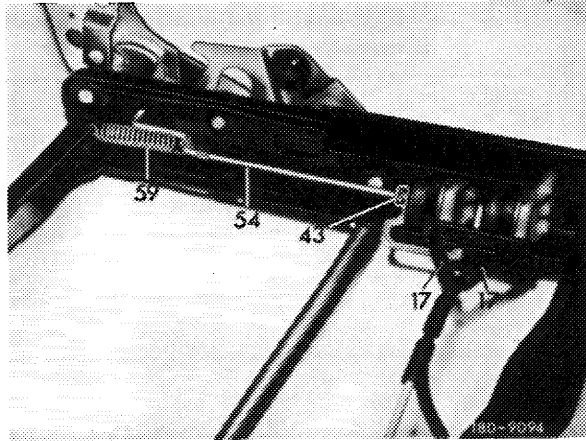


Note: For better illustration, the following jobs are shown on seat with covering removed.

- 3 Unscrew oval head screw (50).
- 4 Disconnect safety clip (49).

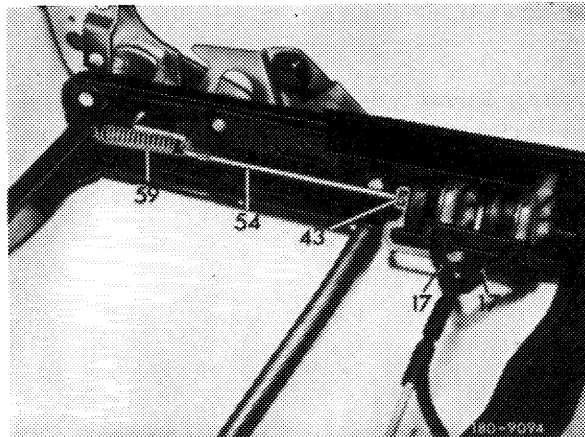


- 5 Pull connection (17) from vacuum element.
- 6 Disconnect return spring (59).
- 7 Remove vacuum element with actuating rod.
- 8 Pull out lock washer (43) and remove actuating rod.



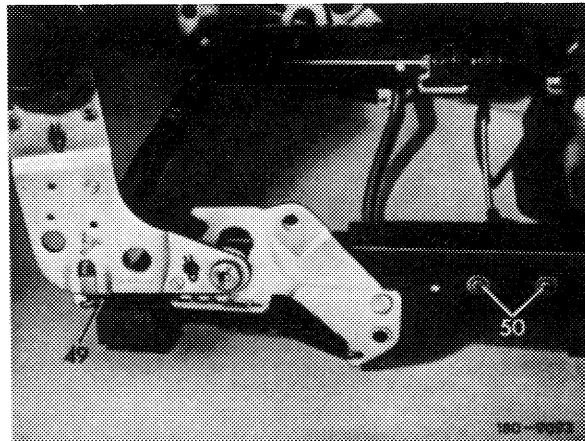
Installation

- 9 Insert actuating rod up to stop and secure with lock washer (43).

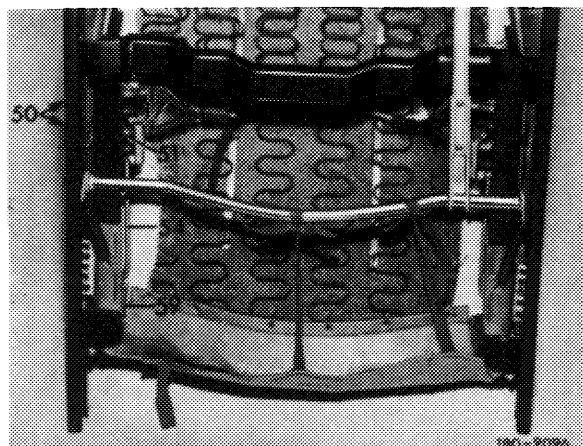


17 Connection	54 Actuating rod
43 Lock washer	59 Return spring

- 10 Insert vacuum element with actuating rod and tighten with oval head screws (50).
- 11 Secure actuating rod with locking clip (49).



- 12 Attach return spring (59).
- 13 Slip connections (17) on vacuum element.



14 Connect control line (48) to hose line (55).

15 Install driver's seat.

