### Data

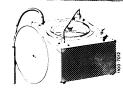
Leaks in system	10 mbar/min at 400 mbar vacuum
Permissible leaks of individual components	5 mbar/min at 300 mbar vacuum
Plug-on length of connection	10 ± 2

# Color code of vacuum lines for backrest lock

Control line	light blue	
Throttle	dark blue	

## Special tool

Tester for vacuum system



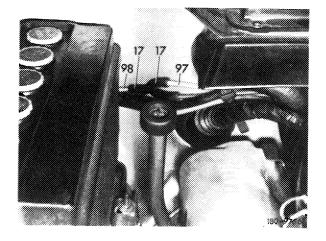
116 589 25 21 00

## Note

Starting February 1975, the control lines for backrest lock have been changed from 5 mm to 4 mm OD.

# Checking vacuum system

1 Check lefthand circuit with tester on control line (97) and righthand circuit on control line (98).

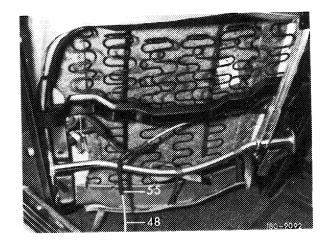


#### Attention!

Prior to exchanging vacuum element and vacuum switch, check hose lines and their connections on circuit found leaking.

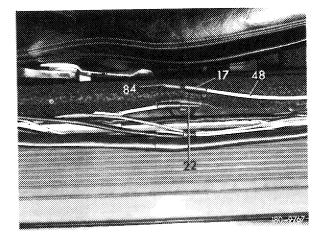
2 Perform the following test on leaking circuit:

- a) Vacuum elements for driver's or front passenger's seat
- 3 Disconnect control line (48) from hose line (55).
- 4 Connect tester to hose line (55) and evacuate.
- 5 In the event of a leak, replace vacuum elements for driver's or front passenger's seat (91–115).

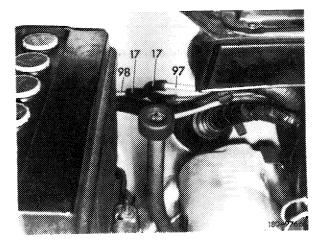


#### b) Door contact vacuum switch

- 6 Remove chrome-plated rail on righthand or left-hand entrance.
- 7 Pull control line (48) with connection (17) from distributor (22) and close with a blind plug (84).



- 8 Connect tester to control line (97 or 98) and evacuate.
- 9 In the event of a leak, replace door contact vacuum switch left or right (91-117).



# c) Vacuum switch in vehicle rear

- 10 Pull control line (48) out of connection (17).
- 11 Connect tester to control line (48) and evacuate.
- 12 If the vacuum switch in vehicle rear is leaking, readout of pressure gauge will change.
- 13 Replace vacuum switch in vehicle rear (91–118).

