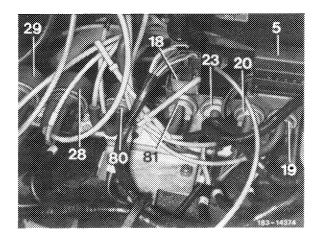
## Removal

- 1 Remove glove box (68–140).
- 2 Pull vacuum lines from switchover valve (28, 29 or 80), check color code of vacuum lines on air conditioner cabinet first and mark vacuum lines, if required.
- 3 Pull off electric plug and unscrew switchover valve from holder on front wall.
  - 5 10-point plug connection for tester

  - 18 Double contact relay
    19 Vacuum switch (main switch, green)
    20 Vacuum switch (refrigerant compressor,
  - Vacuum switch (refrigerant compressor, yellow)
    Vacuum switch for refrigerant compressor (only at "BI-LEVEL")
    Switchover valve legroom flap
    Switchover valve fresh air flap
    Switchover valve "BI-LEVEL" (at "DEF")
    Vacuum switch (at "BI-LEVEL" only)



## Installation

- 4 Check switchover valve (28, 29 or 80) (83-628).
- 5 Screw switchover valve to holder on front wall.
- 6 Mount electric plug and vacuum lines.
- 7 Install glove box (68-140).

