Job no. of flat rates or standard texts and flat rate data 07-2006.

A. Basic version Standard Standard KAT (open-loop) National version (us) (GH (S)

Test data

Drive position	Coolant temperature	Idle speed	
Without gear	> 42 °C	600750/min	
	< 42 °C	9001000/min	
With gear	> 42 °C	450550/min	
	< 42 °C	700850/min	
Current consumption at idle speed adjuster at operating temperature (approx. 80 °C engine oil temperature)		1050—1200 mA	
Special tools	-s		
Test cable for measuring current	11004-11172	102 589 04 63 00	
Conventional tools			
Digital tester (rpm, dwell angle, ignition angle)	e.g. Bosch, MOT 001.03		
Multimeter	e.g. Sun DMM-5		

B. Basic version NV KAT (closed-loop) National version 🔾 👀

Engine 116 model year 1981/82 a)

Test values

Coolant temperature	ldle speed
>42 °C <42 °C	approx. 500/min approx. 750/min

Conventional tools

Digital tester

(rpm, dwell angle, ignition angle)

e.g. Bosch, MOT 001.03

e.g. Sun DMM-5

Multimeter

0,75 rt/bi Q5rt/bl -0,75 gn/ge -KL-TD $\overline{\gamma}$ 0,5 br -– 0,75 sw/ge 0,5rt/ge-R - 0,75rt/ge -۰b -0,75 br/ rt-- C 21 30 29 2 프 — 0,75 ws/rt -0,75 br-2,5rt ľ 1 ł 1073-9719/1 KI 30

Function diagram

- 42 °C coolant temperature switch Control unit, electronic idle speed control
- Idle speed adjuster
- 20 21 23 29 30 Relay voltage supply
- Overvoltage protection

- To control unit lambda control, terminal 8 To relay air injection а
- b
- с
- To control unit lambda control, terminal 6, looped on lambda control to throttle valve switch















b) Engine 116 NV KAT (closed-loop) Engine 116 starting model year 1983 Engine 117 starting model year 1984

Test values

Drive position	Engine oil temperature	Idle speed	
Gear stop not engaged	<16 °C	800-950/mir	
	>16 °C	600750/mir	
Gear stop engaged	<16 °C	650750/mir	
	>16 °C	450—550/mir	

Special tool

Test cable for measuring current	11004-11172	102 589 04 63 00
Conventional tools		
Conventional tools Digital tester (rpm, dwell angle, ignition angle)	e.g. Bosch, MOT 001.0	3

Note

The switchover point for engine speed is tapped at the 16 $^{\circ}$ C oil temperature switch (19), which at the same time supplies a signal to the control unit of the lambda control.

It is not possible to fit the control unit from former model years.







Function diagram

- 16 °C oil temperature switch Control unit, electronic idle speed control Idle speed adjuster 19
- 21
- 23
- а
- b с
- To lug (a) automatic climate control To ignition starter switch terminal 50 To control unit lambda control terminal 6, looped on lambda control to throttle valve switch
- d To control unit lambda control terminal 7
 e To relay overvoltage protection f To 42 °C coolant temperature switch



f

Electric wiring diagram idle speed control

- 6
- 19
- Warm-up compensator 16 °C oil temperature switch Control unit, electronic idle speed control 21 23
- Idle speed adjuster 28
- Relay air conditioning or automatic climate control
- 31 Fuel pump relay
- Lug air conditioning or automatic climate control а
- To lug terminal 30, model 126 b To cable connector engine, terminal 30, model 107
- To cable connector engine, terminal 50 с d To fuse box terminal 15

- To starter lockout and backup light switch, е
- To coupling of refrigerant compressor g
- ĥ To ignition starter switch terminal 50
- To relay lambda control with overvoltage
- protection, terminal 2
- To low pressure switch refrigerant k compressor
- To control unit lambda control terminal 6 To cable connector terminal TD, model 126 To revolution counter, model 107 m
- To switching unit temperature control To fuse box terminal 15 X n
- о
- р To 42 °C coolant temperature switch
- To control unit lambda control terminal 7

- Cable colour coding
- bl = blue br = brown
- ge = yellow
- gn = green
- gr = grey rt = red

- sw = black vi = purple ws = white

terminal 7 To tail lamp harness terminal 2

Idle speed adjuster









Detach connector at control unit (21). Switch on ignition. Test whether battery voltage exists at contact 2 (positive) and 4 (ground)

If no voltage exists:

- a) Test black/red cable between contact 2 and fuse 14 (terminal 15).
- b) Test brown cable, contact 4, to ground (refer to wiring diagram).

If voltage exists:

Briefly jumper contacts 1 and 2 and 4 and 5 simultaneously (max. 5 seconds). Idle speed adjuster must be heard to switch.

Idle speed adjuster switches. Idle speed adjuster does not switch.

Check contour hoses for passage. Renew control unit.

Test cables (contacts 1 and 5) between idle speed adjuster and control unit for continuity.

Resistance approx. 0 Ω .

Yes

No

Rectify cable interrupt according to wiring diagram.

 Control unit, electronic idle speed control
 Idle speed adjuster









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Idle speed with and without drive position





End of test.



- 21 Control unit, electronic idle speed control
- 25
- Ignition starter switch Starter lockout and backup light switch Fuse box terminal 15 input terminal 14 g h

Idle speed stabilization on engines with refrigerant compressor



control f Lug, air conditioning in fuse box



C. Idle speed and partial load identification

a) Vehicles with vacuum switch











b) Vehicles with throttle valve switch



a EGR b Vacu

Vacuum switch

07-26183



End of test

107-25806

- D. Idle speed increase when engine cold
- a) Vehicles with 42 °C coolant temperature switch







- 20 42 °C coolant temperature
- switch 21 Control unit, electronic idle speed control
- i Fuse box terminal 15 fuse 12

b) Vehicles with 16 °C oil temperature switch



107-16798

1072-10346/1

E. Idle speed on warm engine too high









End of test

F. Assignment of auxiliary functions

Version	Idle speed and part load identification		Idle speed increase when engine cold by	
	Vacuum switch	Throttle valve switch	42 °C coolant temperature switch	16 °C oil temperature switch
Basic version starting September 1981 to April 1983 Standard Standard KAT (open-loop)	×		x	-
Basic version starting may 1983 Standard Standard KAT (open-loop) National version (ws) (CH) (S) starting model year 1984		×	×	
National version () (USA) Engine 116, model year 1981/82	_	x	x	_
National version (J) (USA) Engine 116 starting model year 1983 Engine 117 starting model year 1984 Basic version NV KAT (closed-loop)		x		x