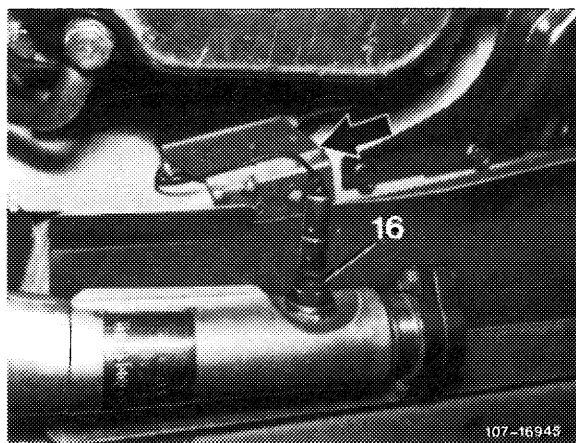


A. Model 107.025/045

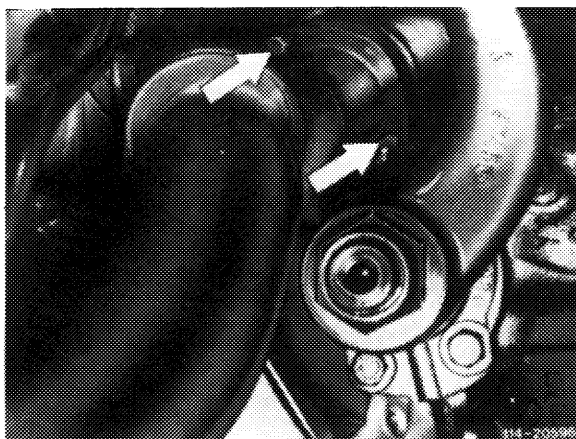
**Removal**

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1 Remove O<sub>2</sub> probe, pushing coupling out of holder (arrow) in upward direction for this purpose and separate. Unscrew O<sub>2</sub> probe (16).

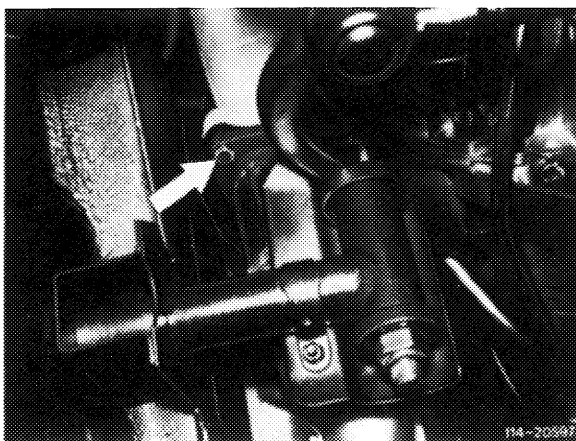


2 Loosen screws of flange connection (arrows) on exhaust manifolds and unscrew.



Flange connection left

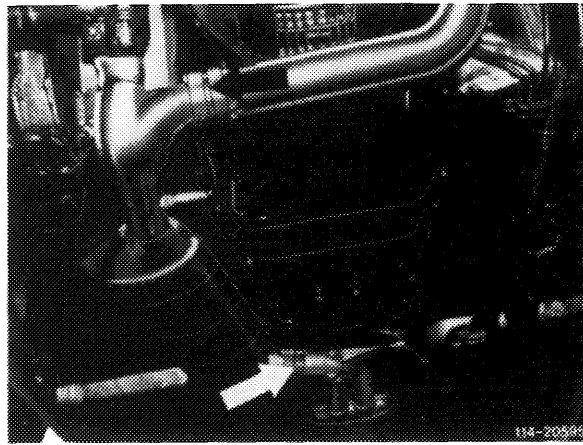
**Note:** Second screw is concealed by guide lever.



Flange connection right

3 Loosen screws of flange connection (arrows) and screw out.

4 Remove catalysts.



5 For installation proceed vice versa.

**Note:** Prior to installing O<sub>2</sub> probe, coat threads with hot lubricating paste, part No. 000 989 88 51.

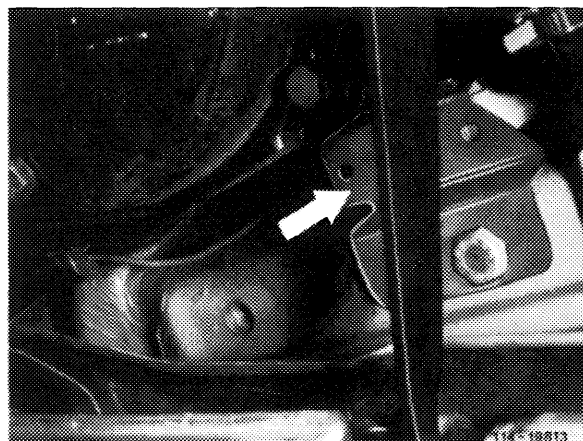
Tightening torque of self-locking hex. nuts is 20 Nm.

## B. Model 126

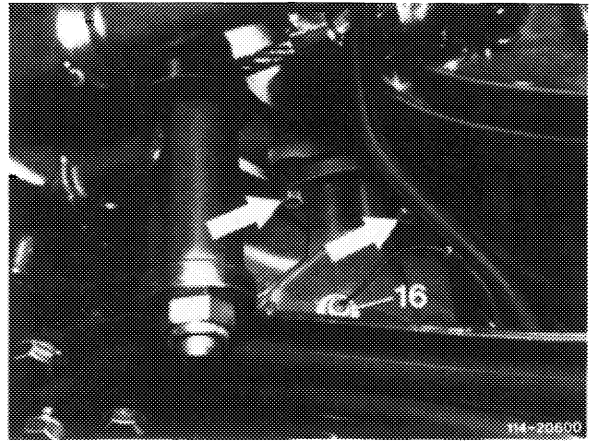
### Removal

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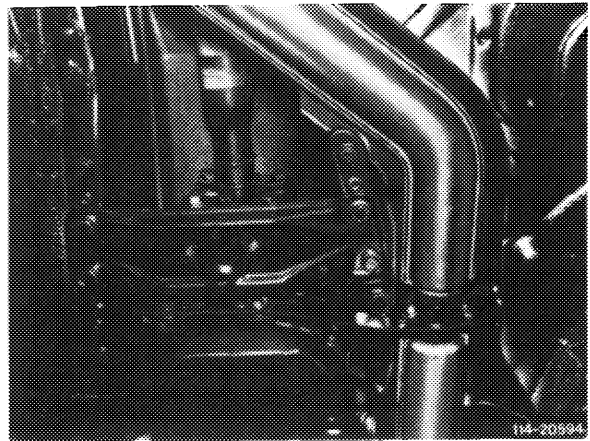
1 Remove O<sub>2</sub> probe, unscrewing holder (arrow) for this purpose, then push coupling in upward direction and separate. Unscrew O<sub>2</sub> probe (16).



2 Loosen screws of flange connection (arrows) on exhaust manifold and unscrew.

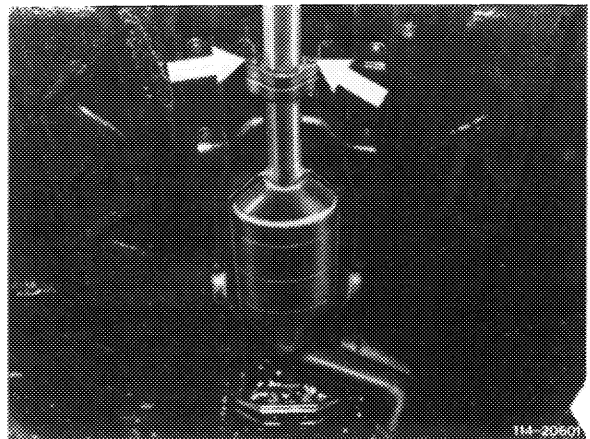


3 Remove lateral support on transmission.



4 Loosen screws of flange connection (arrows) and unscrew.

5 Remove catalysts.



### Installation

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6 For installation proceed vice versa.

**Note:** Prior to installing O<sub>2</sub> probe, coat threads with hot lubricating paste, part No. 000 989 88 51.

Tightening torque of self-locking hex. nuts is 20 Nm.