

01–222 Removal and installation of end cover

Tightening torques		Nm
Screws for end cover		25
Necked-down screws for driven plates and flywheel	Initial torque	30–40
	Angle of rotation torque	90–100°

Special tool

Installer for radial sealing ring for mounting end cover with pressed-in radial sealing ring

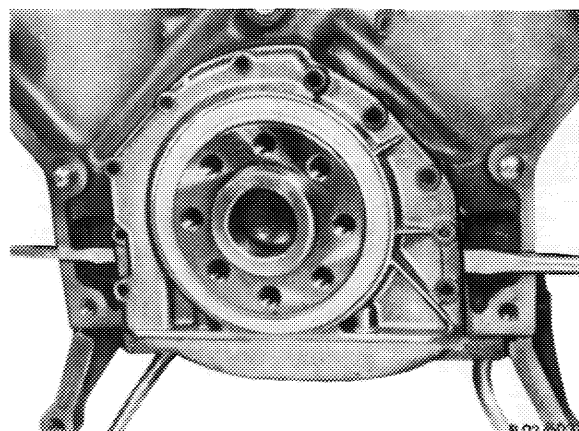


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Removal

- 1 Remove transmission (27–600).
- 2 Remove flywheel or driven plate (03–410).

- 3 Force-off cover at recesses.



Installation

- 4 Carefully clean sealing surface on cylinder crank-case and on end cover.
- 5 Coat end cover at sealing surface uniformly with sealing compound Hylomar, part no. 001 989 25 20.
- 6 Fill radial sealing ring between dust and sealing lip with longterm grease according to sheet 266.2 of Specifications for service products.
- 7 Slip end cover with radial sealing ring over screwed-on installer for radial sealing ring and screw-on.