

07.4—223 Renewing protective sleeves on injection valves

Installation survey (07.4—215).

The injection valves are provided with a protective sleeve to prevent deposits on valve needle.

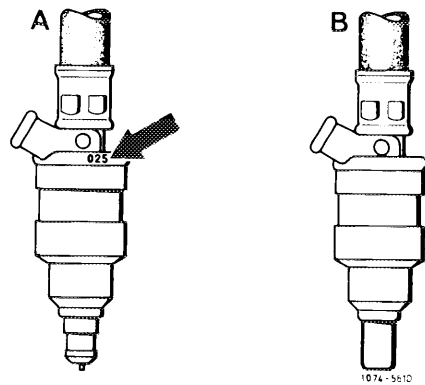
The color code of the protective sleeve corresponds to the respective injection valve.

On engine 116, the color code has been changed from black to yellow.

Injection valves starting with production date 025 (arrow) can be subsequently provided with protective sleeves.

Due to the larger OD of the protective sleeve the ID of the rubber sealing ring has been increased. The modified rubber sealing ring can also be used on injection valves without protective sleeve.

- A Injection valve **without** protective sleeve
B Injection valve **with** protective sleeve



Starting June 1973

Model	Starting chassis end no.
107.023/043	008248/010636
107.024/044	002810/013560
116.020/029	011650
116.032/033	008612