

WORK DESCRIPTION FOR FIELD MEASURE

Code: 20P7390004

Version: 2.0

Rework left A-pillar seam seal

Model 238

Work procedure

1. Remove left drip rail.
2. Extensively clean area (A, figure 1) of seam seal with compressed-air gun.
3. Extensively clean area (A, figure 1) of seam seal with cleaner.
i Use cleaner A 000 989 31 00.
4. Apply transparent seam seal extensively to area (A, figure 1).
i Use transparent seam seal A 000 989 32 00.

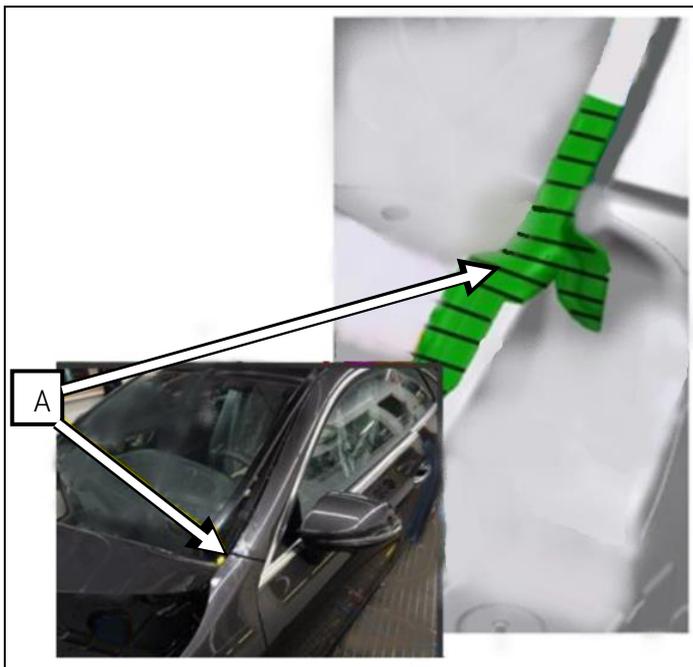


Figure 1

5. Assemble in reverse order.
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Parts

Quantity	Designation	Part no.
1	Transparent seam seal	A 000 989 32 00 09
1	Cleaner/primer	A 000 989 31 00

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-1919	Rework seam seal at left A-pillar Includes: Remove/install drip rail Clean seam seal Apply transparent seam seal	0.4 h	73 900 04

Mercedes-Benz
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