

WORK DESCRIPTION FOR FIELD MEASURE

Code: 20P2795502

Version: 2.0

Replace transmission mount

Model 247

Work procedure

1. Disconnect/connect ground line of battery (AR54.10-P-0003MFA).
2. Remove/install battery (AR54.10-P-0005MFA).
3. Remove/install battery carrier (AR54.10-P-0028MFA).
4. Install crossbar and secure transmission. (AR01.10-P-0107MFA)
5. Unscrew nut (A, Figure 1) and remove ground strap (B, Figure 1).
Hm Nut of ground strap to transmission mount **20 Nm**.
6. Remove nut (C, Figure 1) and screw (D, Figure 1) and remove holder (E, Figure 1).
Hm Screw/nut of holder to transmission mount/body **58 Nm**.
7. Remove screws (F, Figure 1).
Hm Screw of transmission mount to body/transmission/mounting support **106 Nm**.
8. Remove and replace transmission mount (G, Figure 1).

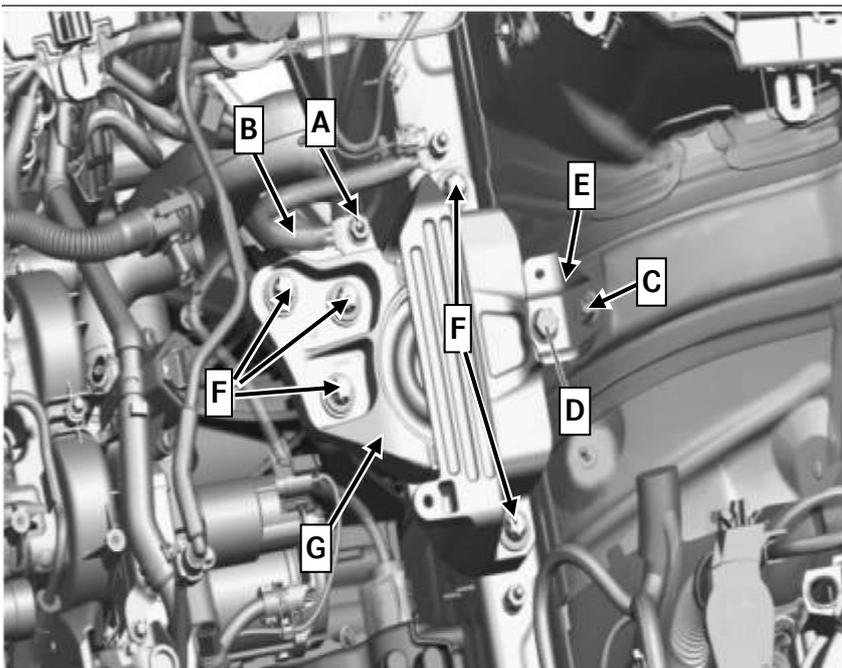


Figure 1

9. Assemble in reverse order.

Parts

| Quantity | Designation | Part no. |
|----------|--------------------|-----------------|
| 1 | Transmission mount | A 247 240 31 00 |

* **The replacement parts must be determined for the chassis number via the parts job in the Xentry Portal.**

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealants, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

| Operation no. | Operation text | Flat rate | Accounting no. |
|---------------|--|-----------|----------------|
| 02-1939 | Replace transmission mount (M282 with transmission 700) Includes: <ul style="list-style-type: none"> • Disconnect/connect ground line • Remove/install battery • Remove/install battery tray • Remove/install engine support fixture MFA2 | 1.4 h | 27 955 02 |
| 02-1939 | Replace transmission mount (M260 with transmission 724) Includes: <ul style="list-style-type: none"> • Disconnect/connect ground line • Remove/install battery • Remove/install air filter housing • Remove/install battery tray • Remove/install engine support fixture MFA2 | 1.7 h | 27 955 02 |

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