

WORK DESCRIPTION FOR FIELD MEASURE

Code: 21P5891111

Version: 2.1

Update Digital Operator's Manual and supply printed operator's manual; replace if necessary
Model 238 with code 801

i The codes correspond to:

- 801 - MODIFICATION YEAR 2020/1.
- 549 - CONNECT 20 HIGH (NTG6).
- 548 - CONNECT 20 MID (NTG6).
- M256 - SIX-CYLINDER IN-LINE SPARK-IGNITION ENGINE M256.
- M016 - UPRATED ENGINE.

Model: A238 with code 801

Work procedure A:

Update Digital Operator's Manual with parts scope

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Work procedure B:

Supply printed operator's manual as an aftermarket measure, replace if necessary with parts scope
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Model: C238 with code 801

Work procedure A:

Update Digital Operator's Manual with parts scope

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Work procedure B:

Supply printed operator's manual as an aftermarket measure, replace if necessary with parts scope
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Operation text and flat rate

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Model: A238 with code 801**Work procedure A**

i Update Digital Operator's Manual.

- i**
- Ensure use of **XENTRY Diagnosis version** BD/DVD (**09/2020**) or higher.
 - Before starting the work procedure, install the **current version of all add-ons** in **XENTRY Diagnosis**.
 - Make sure to follow the operation steps exactly as described in XENTRY Diagnosis.
 - Use a battery charger to ensure sufficient power supply of the vehicle **on-board electrical system battery** (greater than 12.5 V).
 - If XENTRY Diagnosis is already connected to the vehicle, start with **operation step 2**.
- i** If two or more software updates or SCN codings are performed during one workshop visit, operation items 02-4762 and 02-5058 may be invoiced **only once for each workshop order**.

1. Connect XENTRY Diagnosis.
2. Update COMAND Online control unit software.

i To do this, select menu item "Quick test view – COMAND Online – Adaptations – Commissioning of control unit – Commissioning of the already installed control unit".

i Then follow the user guidance in XENTRY Diagnosis.
3. Disconnect XENTRY Diagnosis.
4. Carry out **work procedure B**.

Parts scope – Digital Operator's Manual

Quantity	Designation	Part no.
1	Digital Operator's Manual	*

* The Digital Operator's Manuals relating to the vehicle identification number and equipment variant must be procured via the parts job in the Xentry Portal.

Work procedure B

i Supply printed operator's manual as an aftermarket measure, replace if necessary.

1. Check whether the printed operator's manual is in the vehicle document wallet and whether it is the correct version, supply if necessary.

i If a printed operator's manual is **not present**, the printed operator's manual must be placed in the vehicle document wallet as an aftermarket measure.

i If there is a printed operator's manual, compare it with the parts table and replace if necessary.

Parts scope – Printed operator's manual

Quantity	Part no.	Designation	Language	Code
As required (1)*	A 238 584 24 08	OPERATOR'S MANUAL A-HIGH USA CAN A-2021	English USA	801+549+12B
As required (1)*	A 238 584 13 08	OPERATOR'S MANUAL A-MID USA CAN A-2021	English USA	801+548+12B
As required (1)*	A 238 584 50 08	AMG SUPPLEMENT US-ENGL USA CAN A-2021	English USA	801+(M256+M016)+12B
As required (1)*	A 238 584 37 08	ACCORDION-FOLD DOCUMENT BRIEF INSTRUCTIONS US-ENGL USA CAN A-2021	English USA	801+12B

* The operating instructions must be procured via the parts job in the Xentry Portal.

Model: C238 with code 801**Work procedure A**

i Update Digital Operator's Manual.

- i** • Ensure use of **XENTRY Diagnosis version** BD/DVD (**09/2020**) or higher.
- Before starting the work procedure, install the **current version of all add-ons** in **XENTRY Diagnosis**.
- Make sure to follow the operation steps exactly as described in XENTRY Diagnosis.
- Use a battery charger to ensure sufficient power supply of the vehicle **on-board electrical system battery** (greater than 12.5 V).
- If XENTRY Diagnosis is already connected to the vehicle, start with **operation step 2**.

i If two or more software updates or SCN codings are performed during one workshop visit, operation items 02-4762 and 02-5058 may be invoiced **only once for each workshop order**.

1. Connect XENTRY Diagnosis.
2. Update COMAND Online control unit software.
 - i** To do this, select menu item "Quick test view – COMAND Online – Adaptations – Commissioning of control unit – Commissioning of the already installed control unit".
 - i** Then follow the user guidance in XENTRY Diagnosis.
3. Disconnect XENTRY Diagnosis.
4. Carry out **work procedure B**.

Parts scope – Digital Operator's Manual

Quantity	Designation	Part no.
1	Digital Operator's Manual	*

* **The Digital Operator's Manuals relating to the vehicle identification number and equipment variant must be procured via the parts job in the Xentry Portal.**

Work procedure B

i Supply printed operator's manual as an aftermarket measure, replace if necessary.

1. Check whether the printed operator's manual is in the vehicle document wallet and whether it is the correct version, supply if necessary.

i If a printed operator's manual is **not present**, the printed operator's manual must be placed in the vehicle document wallet as an aftermarket measure.

i If there is a printed operator's manual, compare it with the parts table and replace if necessary.

Parts scope – Printed operator's manual

Quantity	Part no.	Designation	Language	Code
As required (1)*	A 238 584 77 07	OPERATOR'S MANUAL A-HIGH USA CAN A-2021	English USA	801+549+12B
As required (1)*	A 238 584 65 07	OPERATOR'S MANUAL A-MID USA CAN A-2021	English USA	801+548+12B
As required (1)*	A 238 584 03 08	AMG SUPPLEMENT US-ENL USA CAN A-2021	English USA	801+(M256+M016)+12B
As required (1)*	A 238 584 90 07	ACCORDION-FOLD DOCUMENT BRIEF INSTRUCTIONS US-ENL USA CAN A-2021	English USA	801+12B

* The operating instructions must be procured via the parts job in the Xentry Portal.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-9445	Update Digital Operator's Manual (with XENTRY Diagnosis connected)	0.1 h	58 911 11
02-9471*	Check operator's manual, supply if necessary	0.1 h	58 911 11
02-4762**	Connect/disconnect diagnosis system (XENTRY Diagnosis)	0.1 h	58 911 11
02-5058**	Connect/disconnect starter battery charger (with XENTRY Diagnosis connected)	0.1 h	58 911 11

* The operation item involves checking or supplying 3 operator's manuals, if necessary. The operation item must therefore be used as often as necessary depending on the vehicle equipment. With 1 to 3 operator's manuals, the operation item is to be used 1x. With 4 to 6 operator's manuals, the operation item is to be used 2x. With 7 to 9 operator's manuals, the operation item is to be used 3x.

** Invoice operation item only once for each workshop order.

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