TO: Mercedes-Benz Dealer Principals, General Managers, Sales	FROM: Gregory Gunther, Department Manager, Vehicle	
Managers, Service Managers, Parts Managers	Compliance and Analysis, Engineering Services	
RE: Stop Sale for Pending Emission Modification	DATE: March 18, 2022	
Certain MY 11-12 Diesel vehicles	DATE. March 16, 2022	

IMPORTANT PENDING EMISSION MODIFICATION NOTIFICATION with STOP SALE - 22P2 197470

Attention Dealership Management

Mercedes-Benz USA, LLC ("MBUSA") has entered into an agreement with the United States Department of Justice (DOJ), the Environmental Protection Agency (EPA), the California Air Resources Board (CARB), and the California Attorney General's Office (CA AG) regarding the emission control system in certain Mercedes-Benz diesel vehicles. As part of this agreement, MBUSA will offer field measures referred to as the **Approved Emission Modification ("AEM")** for the affected vehicles. As a result, certain vehicles covered under this notification cannot be sold or caused to be sold, or leased or caused to be leased, or introduced into commerce, or exported from the United States to another country, until after the AEM described in this notification is performed.

This notification hereby instructs **Dealers not to sell or cause to be sold, or lease or cause to be leased, or introduce into commerce, or export from the United States to another country, any vehicle covered by this notification until after the AEM described in this notification is performed. Failure to adhere to these instructions may result in penalties or fines.**

- Please ensure that every dealership associate is aware of this stop sale notification.
- Refer to VMI in NetStar to determine which units in your inventory are affected by this stop sale with a description of 22P2197470.
- Once the AEM has launched, you will receive further instructions at that time via the normal communication channels (NetStar).
- MBUSA will compensate affected dealers with an allowance to support the estimated costs associated with floorplan and depreciation of the affected vehicles. The support allowance will be **\$250** per vehicle, per month. Dealers will receive payment every month for the affected vehicles until the launch of the AEM.
- Once the AEM has launched for the affected vehicles, the support allowance will cease. Furthermore, please note
 that the support allowance is expressly contingent upon the dealers' adherence to the prohibition against selling,
 leasing, introducing into commerce or exporting any vehicle covered by this notification.
- Dealer payments will be processed via Miscellaneous Billing (Parts Consolidated Statement) at the end of each
 month. Vehicles that enter dealer inventory after the stop sale date will not be eligible for stop sale support
 allowance. For all questions pertaining to the stop sale support allowance, please contact your Sales Operations
 Manager.

Please note that <u>all customer inquiries</u> should be directed to the **Customer Assistance Center at 1-800-367-6372**.

Sincerely,

Gregory Gunther

Department Manager, Vehicle Compliance & Analysis



Pending Emission Modification Notification			March 18, 2022	
Campaign No.:	EMC#	Campaign Desc. :	STOP SALE: Pending Emission	
N/A	8	22P2197470	Modification	
This is to notify you of a Pending Emission Modification Notification on approximately 5,700 vehicles. Affected VINs have been flagged in VMI as "PENDING" for EMC 8 on March 19, 2022.				
Background				
Issue	notification cannot be sold or caused to be sold, or leased or cause to be leased, or introduced into commerce, or exported from the United States to another country, until after the AEM described in this notification is performed. An authorized Mercedes-Benz dealer will install the AEM at a later date at no cost to the Owner/Lessee. The AEM is currently not launched. Once launched a launch notification will be sent to eligible owners.			
What We're Doing		and authorized Mercedes-Benz deale		
Parts Parts are not available at this time.				
Vehicles Affected				
Vehicle Model Year(s) MY 2011-2012				
Vehicle Model EMC 8 (E350BT) with 6 cylinder diesel engines OM642				
Vehicle Populations				
Total Campaign Population 5,700				
Next Steps/Notes				
Customer Notificat	ion Timeline	Customer notifications will not be se launches, customers will be notified	nt for this stop sale notification. When the Emission Modification by mail.	
AOMS/SOMS		This Pending Emission Modification N Please ensure your Dealers have rea	Notification may initiate questions from customers and the media. d and understand this notice.	
Notes		leased, or introduce into commerce, or notification, until the Approved Emission adhere to these instructions ma • Pending Emission Modification informations.	· · · · · · · · · · · · · · · · · · ·	
While we regret any inconvenience this may cause, MBUSA is determined to maintain a high level of vehicle quality and customer satisfaction. Please refer all customer inquiries to the Customer Assistance Center at 1-800-367-6372.				

