

# WORK DESCRIPTION FOR FIELD MEASURE

## Rework holder for fuse and relay module in rear

Model 297

### Work procedure

1. Disconnect ground line of battery of 12 V on-board electrical system.  
**i** For basic data, see AR54.10-P-0051EQS.
2. Remove seat cushion in rear.  
**i** For basic data, see AR91.12-P-1022EQS.  
**i** Take into account in operation step 6 the electrical connector in vehicles with left and right rear seat heating (figure 1)!



Figure 1

3. Remove right support of seat frame base in rear (figure 2).  
**i** Torque of seat base frame support threaded connection **Hm** 20!

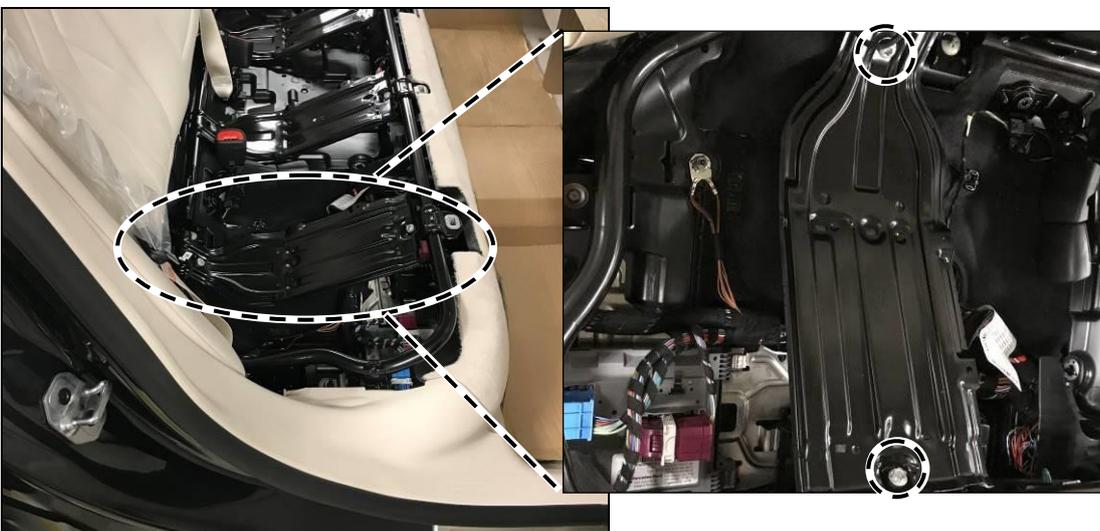


Figure 2

4. Remove fuse and relay module in rear.

**i** For basic data, see AR54.15-P-0001EQS.

5. Rework holder for fuse and relay module in rear.

5.1. Mask off holder for fuse and relay module in rear with fabric tape in identified area (figures 3 and 4).

**i** Figure 4 shows the holder for the fuse and relay module in rear in the removed status!

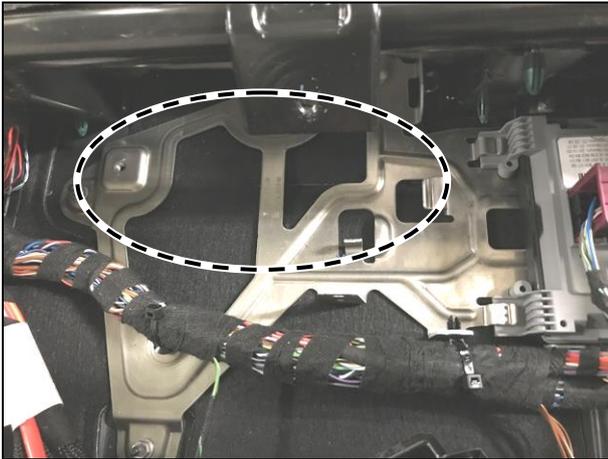


Figure 3

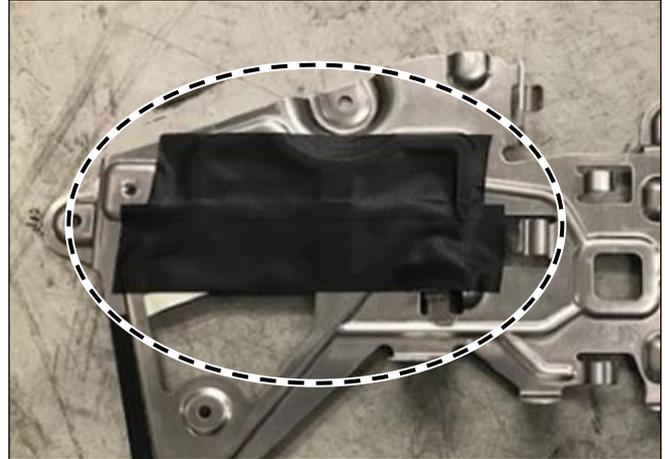


Figure 4

6. Assemble in reverse order.

### Parts

Quantity	Designation	Part no.
0.1	Fabric tape (1 roll 25 m)	A 007 989 07 85 08

**i** Small parts such as screws/bolts, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

### Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-0168	Rework holder for fuse and relay module in rear <b>Includes:</b> Disconnect/connect ground line of battery of 12 V on-board electrical system; remove/install seat cushion in rear; remove/install right support of seat frame base in rear; remove/install fuse and relay module in rear	0.9 h	54 910 30