

WORK DESCRIPTION FOR FIELD MEASURE

Version: 2.0

Check air bellows of upper front axle transverse control arm on both sides, replace transverse control arm if necessary

Check/test procedure

1. Lift vehicle and check air bellows for ball joint of upper front axle transverse control arm on left and right (A, Figure 1) for damage **all around** using a mirror.

i Clean air bellows first if necessary.

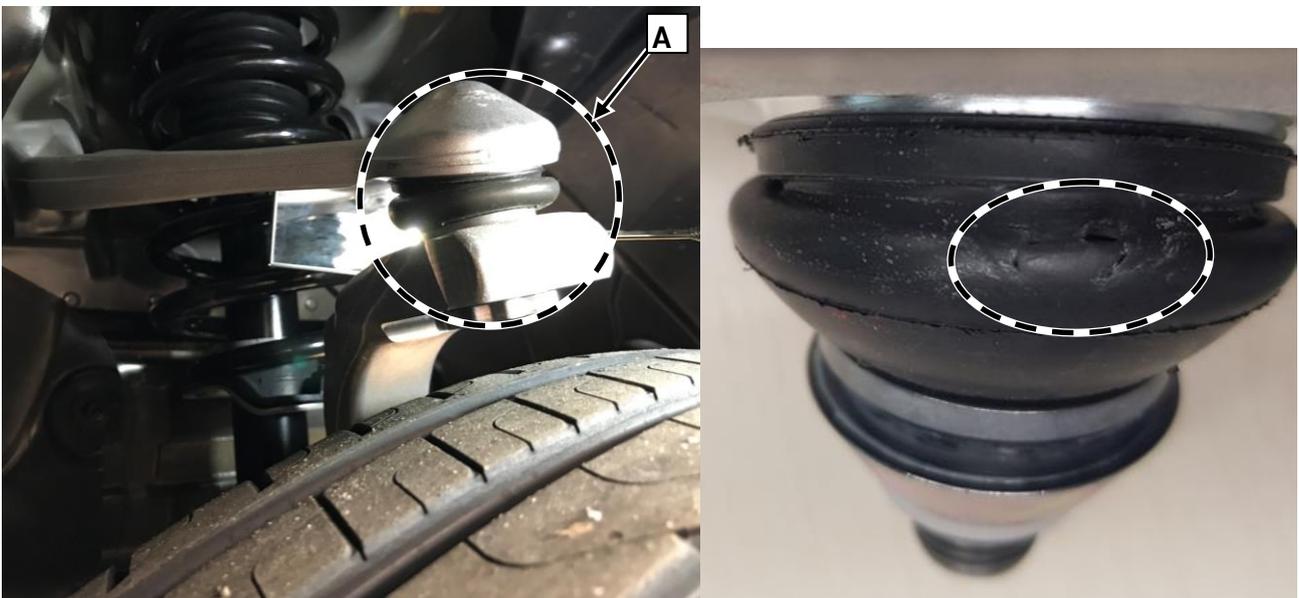


Figure 1

- a. Air bellows (A) damaged: Carry out **work procedure**.
- b. Air bellows (A) **not** damaged: **End measure**.

Work procedure

1. Replace affected transverse control arm.
 - i** For basic data of models 205, 213, 253, see AR33.20-P-0500LW
 - i** For basic data of model 238, see AR33.20-P-0500LWO
 - i** For basic data of model 257, see AR33.20-P-0500FR
 - i** For basic data of model 293, see AR33.20-P-0500EQ
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Parts

Quantity	Designation	Part no.
As required	Left upper transverse control arm	A 205 330 55 01
As required	Right upper transverse control arm	A 205 330 56 01
As required	Nut	A 002 990 68 54
As required	Screw	A 006 990 10 00
As required	Nut	N 000 000 00 82 70
As required	Nut	N 000 000 00 83 01
As required	Screw	N 000 000 00 83 08

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
12-1517	Check upper transverse control arm on left and right of front axle	0.3 h	33 911 02
12-1518	Replace upper transverse control arm of front axle (after check)	Time prescribed by foreperson	33 911 02
