

WORK DESCRIPTION FOR FIELD MEASURE

Correct torque for rear bearings of front major assembly carrier

Model 297

Work procedure

1. Remove rear engine compartment lining.
i For basic data, see AR61.20-P-1105EQS.
2. Disconnect steering coupling at steering shaft lock.
i For basic data, see AR46.10-P-8000EQS.
i This ensures that the upper screw is accessible.



Figure 1

3. Correct tightening torque for rear bearings of rear outer major assembly carrier on right and left in relation to body-in-white.
i There are three nuts each (A, Figure 2) on the left and right bearing.
Nm Nut for elastomer bearing to body **27 Nm**.
i For basic data, see AR22.10-P-0005EQS.

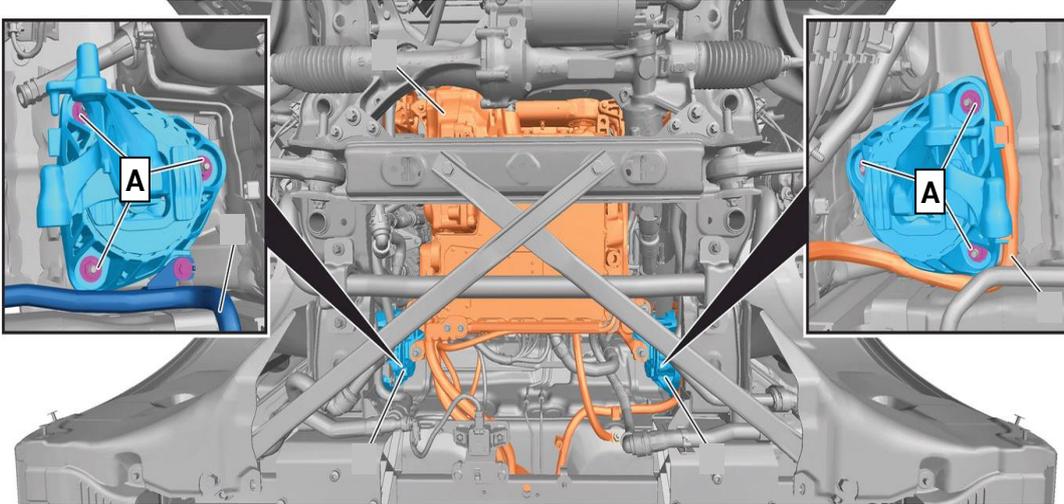


Figure 2

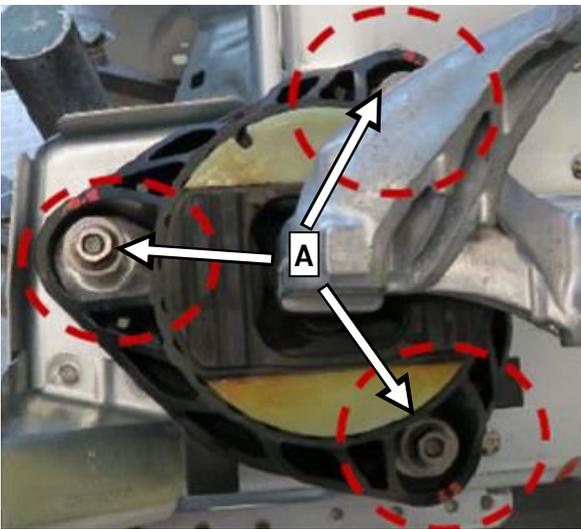


Figure 3

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
12-1516	Correct torque for rear bearings of front major assembly carrier Includes: Remove/install lower engine compartment lining	1 h	26 920 04