

WORK DESCRIPTION FOR FIELD MEASURE

Code: 22P0890005

Version: 2.0

Replace screws on electric drivetrain (eATS) of rear axle

Model 297.155

Work procedure

1. Remove rear wheels (AR40.10-P-1102A).
2. Remove rear underfloor paneling (AR61.30-P-1001EQS)
3. Release four mounting screws (A, Figure 1) of electric drivetrain (eATS) at front and rear **individually** and replace with a **new** screw (100 Nm + 45°).

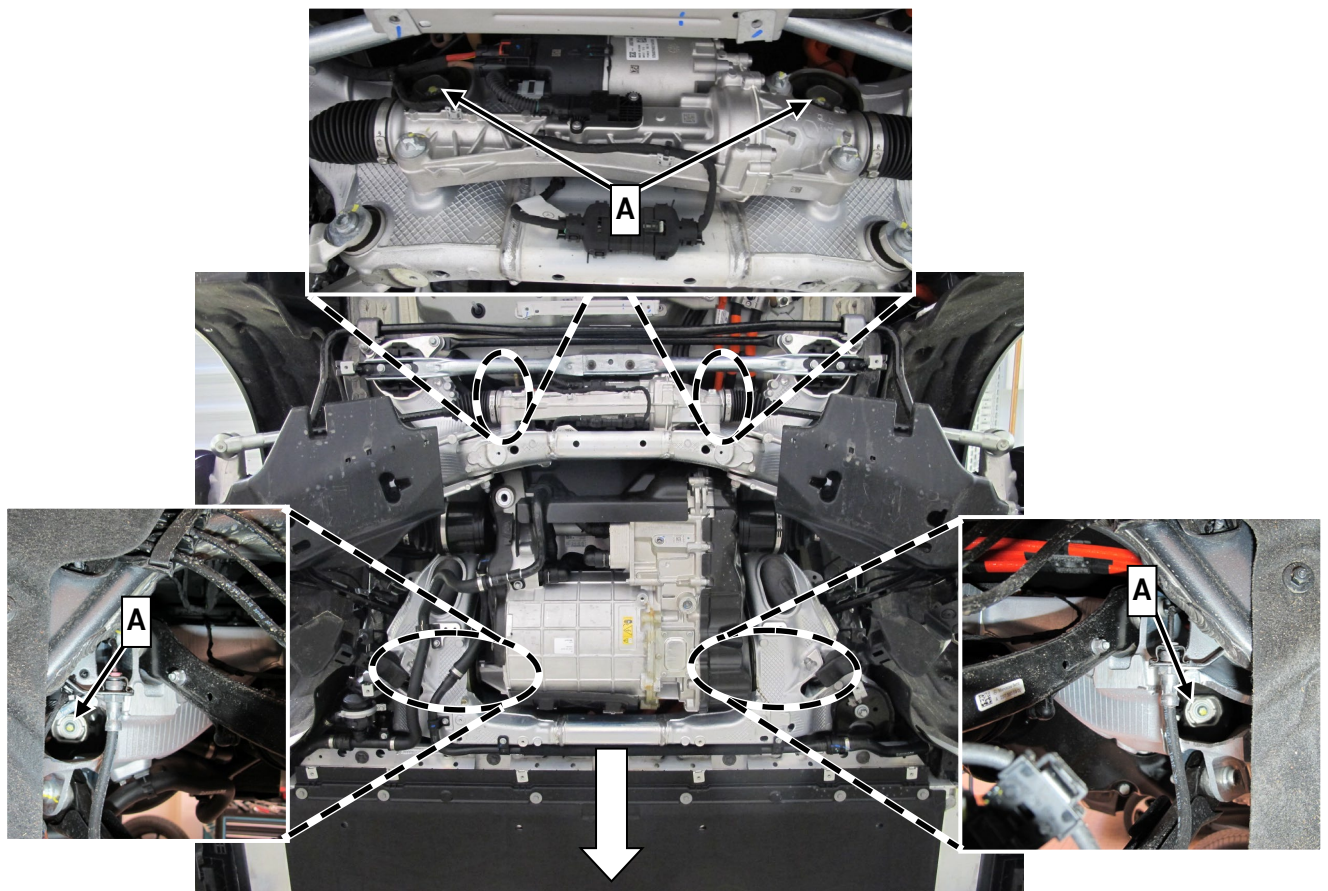


Figure 1 (arrow indicates direction of travel)

4. Assemble in reverse order.

Parts

Quantity	Designation	Part no.
4	Screw	A 000 990 68 25

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
12-1565	Replace screw connection on electric drivetrain (eATS) of rear axle Includes: Remove-install underfloor paneling and wheels at rear	0.9 h	08 900 05