

# WORK DESCRIPTION FOR FIELD MEASURE

Code: 23P6393003

Version: 2.0

**Check inner right side wall for crack, rework if necessary**

Model 295

## Check/test procedure

1. Remove charger socket recess.

**i** For basic information, see AR88.60-P-0005EQE.

2. Check affected area (A, Figure 1) on inner right side wall for crack.

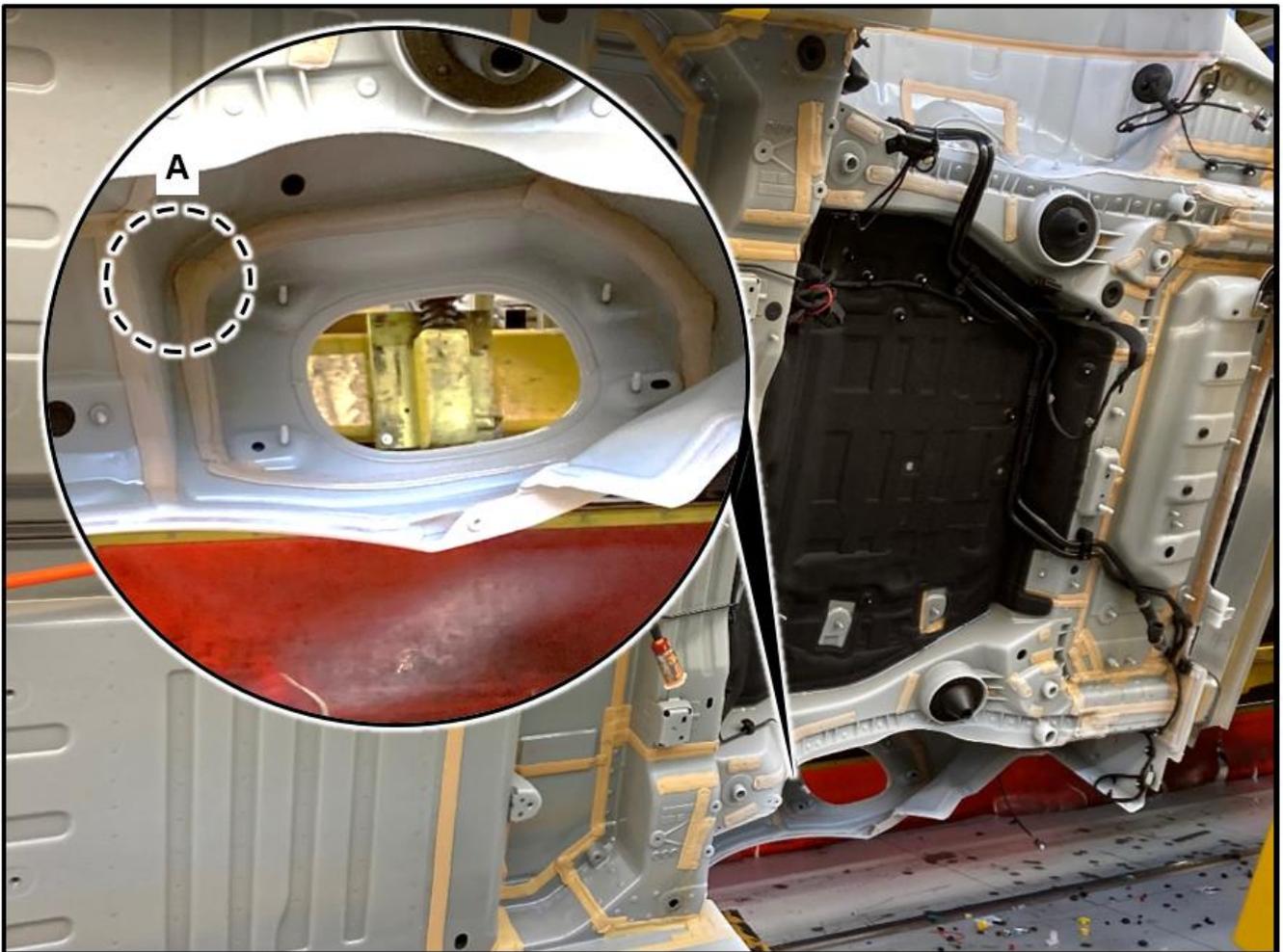


Figure 1

- a. Area (A, Figure 1) on inner right side wall cracked: Carry out **work procedure**.
- b. Area (A, Figure 1) on inner right side wall **not** cracked: **End measure**.

## Work procedure

1. Drill out both ends of the crack (1, Figure 2) in the affected area (A, Figure 2).

**i** This prevents the crack from further enlarging.

**i** Use a 2 or 3 mm drill bit. When drilling out the ends, make sure not to drill all the way to the outer sidewall paneling.

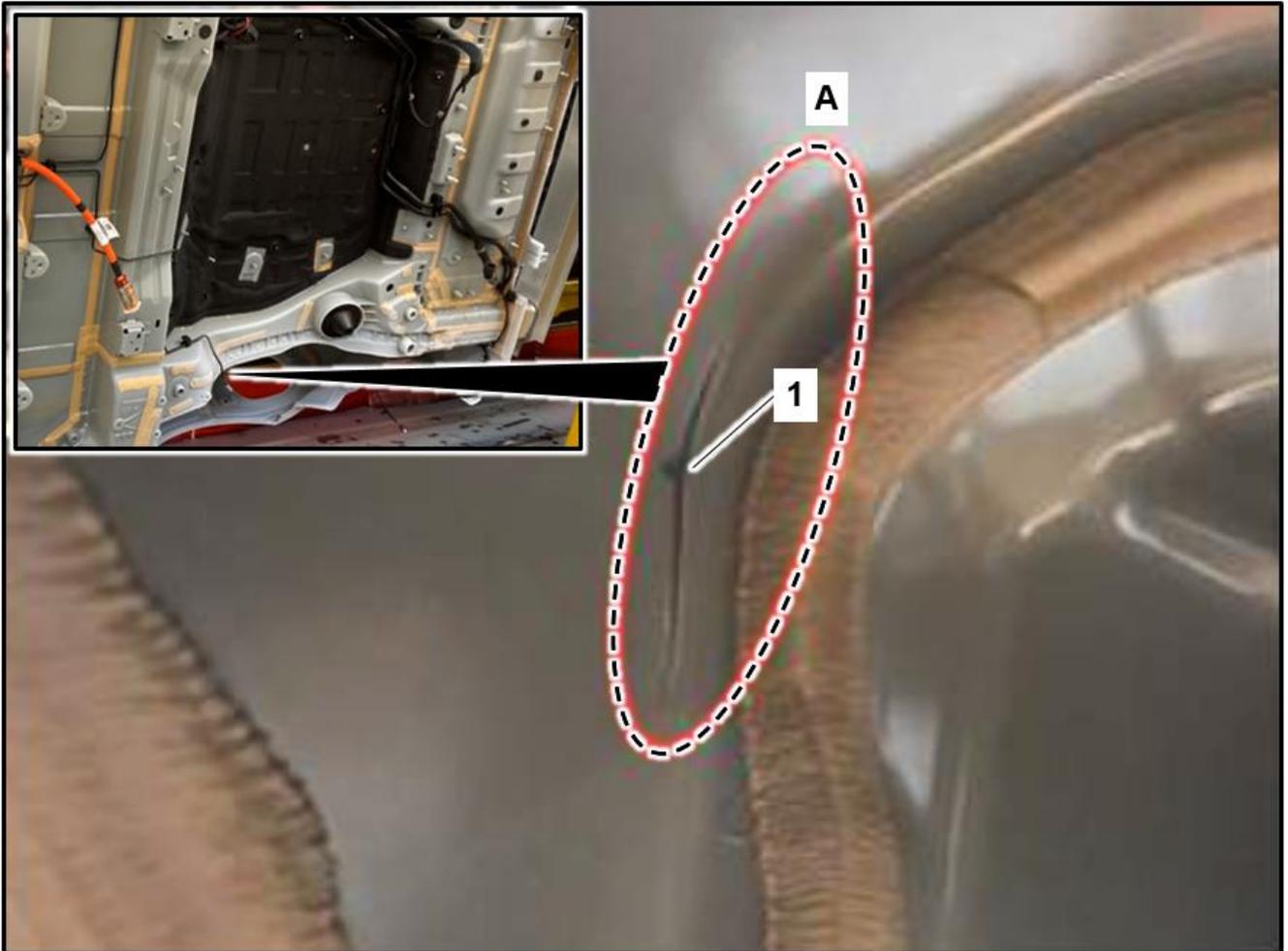


Figure 2

2. Clean the crack (1, Figure 2) and bores in the affected area (A, Figure 2).

**i** For example with silicone remover.

3. Prime the crack (1, Figure 2) and bores in the affected area (A, Figure 2) with primer filler.

**w** The repair area must be free of dust and grease. Problems with adhesion may otherwise occur.

**i** Use only the primer fillers approved by the manufacturer. See guides on painting technology in the workshop portal.

4. Seal the entire area of the crack (1, Figure 2) and bores in the affected area (A, Figure 2) with seam seal.

**i** Observe manufacturer's specifications for product!

5. Add anticorrosion protection in the affected area (A, Figure 2) in accordance with Mercedes-Benz specifications.

6. Assemble in reverse order.

### Parts

Quantity	Designation	Part no.
As required (1)	*Seam seal	A 005 989 63 20 11 9678
As required (1)	**Corrosion protection wax, 1 liter	A 000 989 38 05

\*One packaging unit suffices for at least 10 vehicles.

\*\*Up to 6 vehicles can be processed with the amount in the container.

**i** Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

### Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
12-1723	Operations: Check inner right side wall for crack <b>Includes:</b> Remove/install charger socket recess	1.8 h	63 930 03
12-1724	Operations: Rework inner right side wall (after check)	0.5 h	63 930 03

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