

WORK DESCRIPTION FOR FIELD MEASURE

Code: 23P6192003

Version: 2.0

Rework carrier for rear bumper

Model 294

Work procedure

1. Remove rear bumper.

i For basic information, see AR88.20-P-2200EQU.

2. Clean affected areas (A, arrows, Figure 1) at weld seams of carrier for rear bumper (1, Figure 1).

i For example with silicone remover.

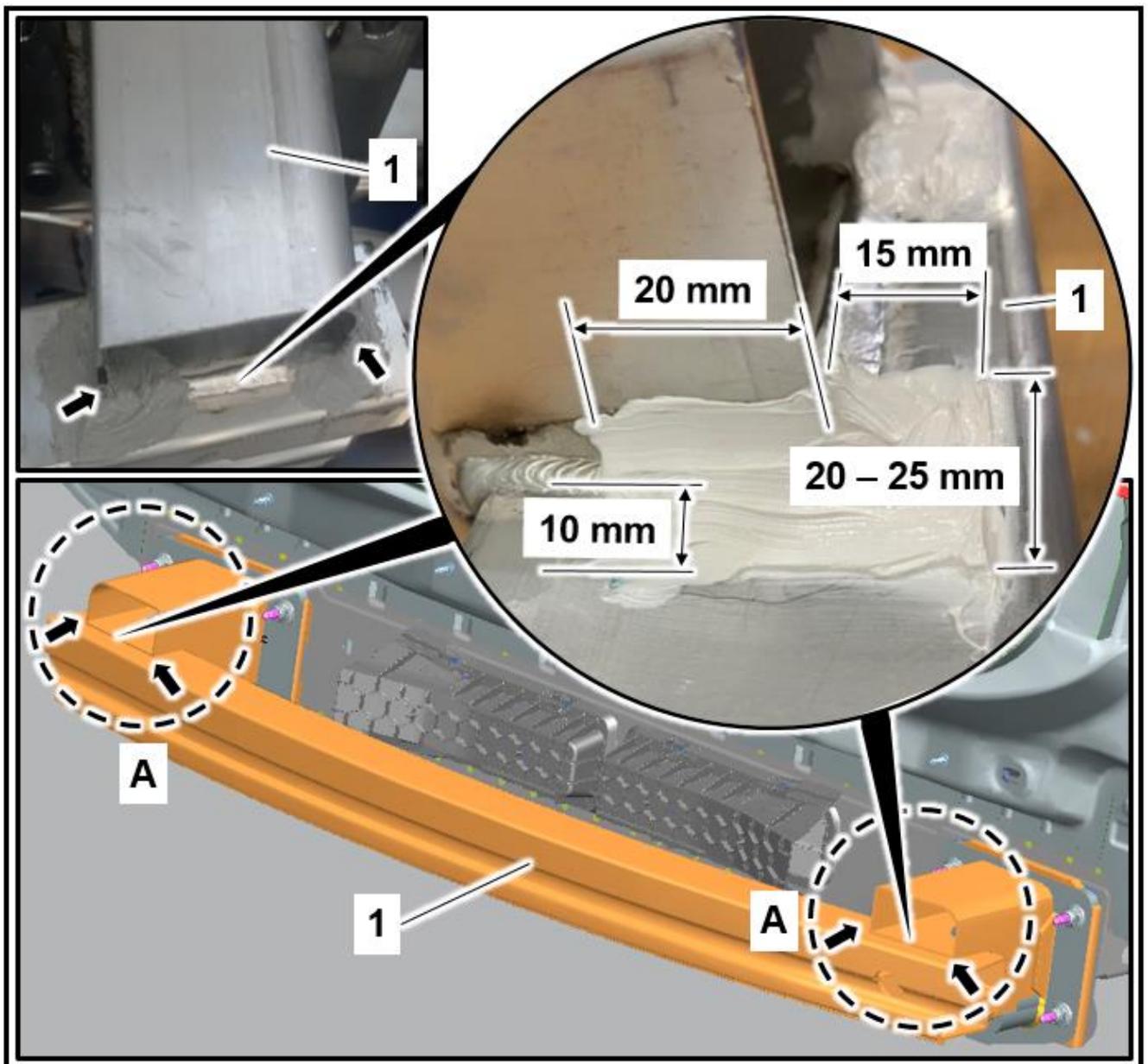


Figure 1

3. Apply activator to affected areas (A, arrows, Figure 1) on weld seams of carrier for rear bumper (1, Figure 1).

i Observe manufacturer's specifications for product!

4. Apply seam seal (transparent) to weld seams of carrier for rear bumper (1, Figure 1) in affected areas (A, arrows, Figure 1) as shown and spread.

i The specified dimensions (Figure 1) must be observed here (in Figure 1, all specified dimensions \pm 10 mm).

i Observe manufacturer's specifications for product!

5. Assemble in reverse order.

Parts

Quantity	Designation	Part no.
1	*Activator	A 000 989 31 00
1	*Seam seal (transparent)	A 000 989 32 00 09

*One packaging unit suffices for at least 10 vehicles.

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
12-1684	Operations: Rework carrier for rear bumper Includes: Remove/install rear bumper	1.9 h	61 920 03

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