

WORK DESCRIPTION FOR FIELD MEASURE

Code: 23P4692601

Version: 2.0

Check steering column on steering wheel for end play, replace steering column tube if necessary

Model 223

Check/test procedure

1. Align steering wheel (1, Figure 1) in straight-ahead position.
2. Grip steering wheel (1, Figure 1) at the marked positions and wiggle forwards and backwards (see Figure 1).

i The steering column on the steering wheel (1, Figure 1) must not have any end play.



Figure 1

- a. If the steering column on the steering wheel (1, Figure 1) has end play: Carry out **work procedure**.
- b. If steering column on the steering wheel (1, Figure 1) has **no** end play: **End measure**.

Work procedure

1. Replace steering column tube (steering column)

i For basic information, see AR46.10-P-0400S.

Parts

Quantity	Designation	Part no.
As required (1)	Steering column tube (steering column)	*
As required (1)	Screw, lower steering shaft to upper steering shaft	*
As required (4)	Screws, steering column tube to crossmember under instrument panel	*
As required (1)	Securing clip for steering column tube module connector	*
As required (1)	Screw, steering wheel to steering shaft	*

* **The required replacement parts shall be determined according to the vehicle identification number (FIN) via the XENTRY Parts Information system.**

i Small parts such as **screws**, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
12-1749	Check steering column on steering wheel for end play	0.1 h	46 926 01
12-1750	Replace steering column tube (after check) Includes: Disconnect/connect ground line of battery of 12 V on-board electrical system	1.7 h	46 926 01
12-1753	Extra work for: Replace steering column tube (after check) in veh. with code 308	0.1 h	46 926 01

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