

WORK DESCRIPTION FOR FIELD MEASURE / SERVICE MEASURE

Code: 23P3394003

Version: 2.0

Replace both front elastomer bearings of front major assembly carrier

Model 295

Work procedure

1. Replace both front elastomer bearings of front major assembly carrier.

i For basic information, see: AR22.10-P-0015EQS

Parts

Quantity	Designation	Part no.
1	Elastomer bearing	A 297 333 05 00
1	Elastomer bearing	A 297 333 06 00

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
12-1859	Operations: Replace 2 elastomer bearings of front major assembly carrier Includes: Remove voltage from high-voltage on-board electrical system and carry out commissioning (after voltage removal), carry out quick test, remove/install engine compartment lining, remove/install 2 wheel and tire assemblies with wheel lift dolly, drain/fill/correct coolant for low-temperature circuit, perform bleed routine for coolant circuit, remove/install axle drive module of front axle, remove/install major assembly carrier for axle drive module of front axle (axle drive module removed), carry out wheel alignment measurement	12.4 h	33 940 03

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