

WORK DESCRIPTION FOR FIELD MEASURE

Code: 24P6392004

Version: 1.0

Rework side wall on longitudinal member on right and left

Model 236

Work procedure

1. Remove longitudinal member panel on **right** and **left**.
i For basic data, see AR88.80-P-6000WEB.
2. Clean affected area (A, Figure 1) and treat with activator. Then seal with transparent seam seal.
i Rework seam seal **only** in affected area (A, Figure 1) on **right** and **left** sides.

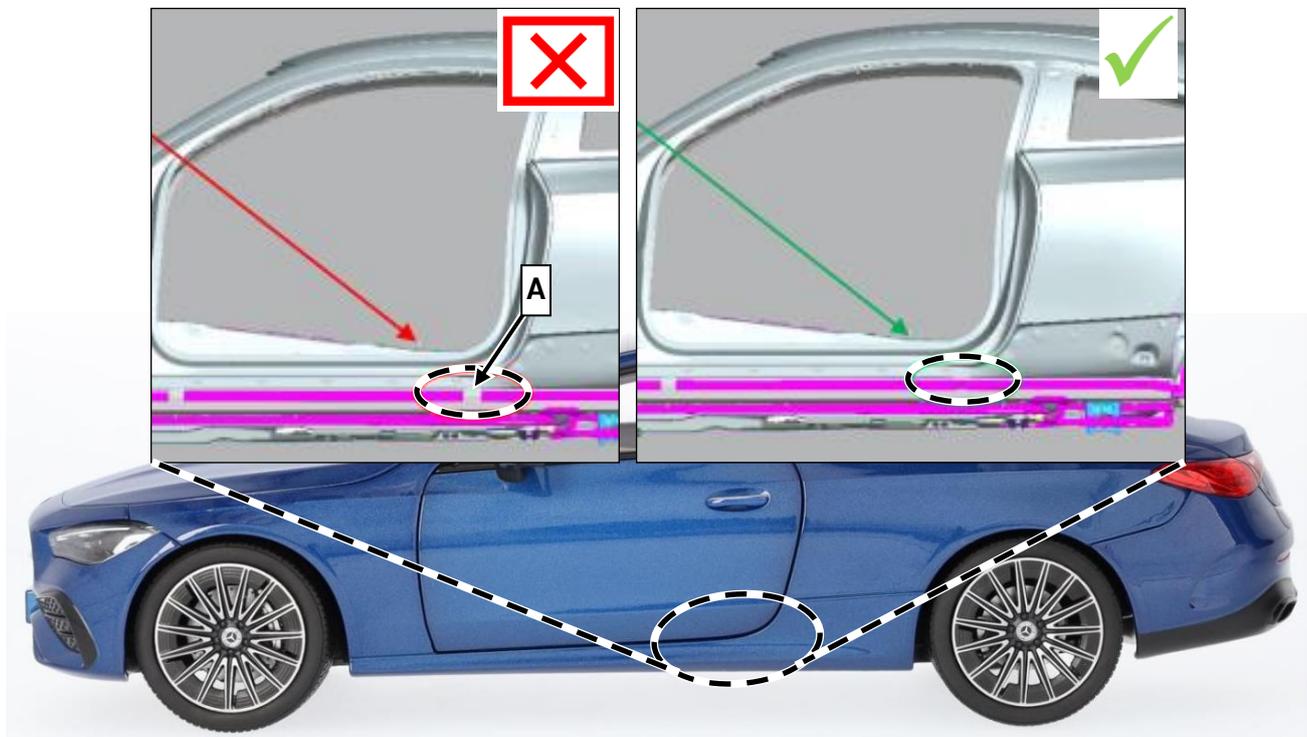


Figure 1

3. Assemble in reverse order.

Parts

Quantity	Designation	Part no.
1	Activator	A 000 989 31 00
1	Transparent seam seal	A 000 989 32 00 09

- i** Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
12-2052	Rework side wall on longitudinal member on right and left Includes: Remove longitudinal member panel on right and left	1.8 h	63 920 04

Mercedes-Benz