

WORK DESCRIPTION FOR FIELD MEASURE

Code: 23P7492005

Version: 1.0

Check right tailgate, rework if necessary

Model 254

Check/test procedure

1. Remove top center rear spoiler.

i For basic data, see AR72.20-P-4000WT.

2. Check outer top right of rear-end door for constriction and crack formation (Figure 1).



Figure 1 (not OK)

- a. **No** crack or sheet metal constriction present on outer right of rear-end door: **End measure.**
- b. Crack or sheet metal constriction present on outer right of rear-end door: **Carry out work procedure.**

Work procedure

1. Remove side spoiler on right rear-end door.

i For basic data, see AR72.20-P-4000WT. The right side spoiler **must** be replaced.

2. Drill off crack/sheet metal constriction on outer right of rear-end door at ends using a 2–3 mm drill bit.

3. Clean rear-end door in processed area, apply anticorrosion protection, and rework/seal the crack with seam sealant.

i Ensure cavity preservation according to manufacturer's specifications.

4. Assemble in reverse order.

Parts

Quantity	Designation	Part no.
As required	Right detachable rear spoiler	A 254 790 30 00
As required*	Cleaning agent	A 000 989 31 00
As required*	Seam seal	A 000 989 32 00 09
As required*	Cavity preservation	A 000 986 32 01 09

* **1 packaging unit is to be used for approx. 10 vehicles.**

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
12-2008	Check right tailgate Includes: Remove/install spoiler of rear-end door.	0.8 h	74 920 05
12-2009	Rework right tailgate (after check) Includes: Replace side spoiler on right rear-end door	Time prescribed by foreperson	74 920 05

Mercedes-Benz