

# WORK DESCRIPTION FOR FIELD MEASURE

Code: 24P5499122

Version: 2.0

## Perform SCN coding in all door control units

Model 192

- i** • Always use the **latest** XENTRY Diagnosis software release with all available add-ons.
- Make sure to follow the operation steps exactly as described in XENTRY Diagnosis.
- Use a battery charger to ensure sufficient power supply of the vehicle **on-board electrical system battery** (greater than 12.5 V).
- If XENTRY Diagnosis is already connected to the vehicle, start with **Work Procedure Step 2**.
  - i** If two or more software updates or SCN codings are performed during one workshop visit, operation items 02-4762 and 02-5058 may be invoiced **only once for each workshop order**.

### Work procedure

1. Connect XENTRY Diagnosis.
2. Perform SCN coding in **left front door (DCU-LF)** control unit.
  - i** To do this, select menu item "Quick test view → N69/1 Left front door (DCU-LF) → Adaptations → Control unit update → Update of SCN coding".
  - i** Then follow the user guidance in XENTRY Diagnosis.
3. Perform SCN coding in **right front door (DCU-RF)** control unit.
  - i** To do this, select menu item "Quick test view → N69/2 Right front door (DCU-RF) → Adaptations → Control unit update → Update of SCN coding".
  - i** Then follow the user guidance in XENTRY Diagnosis.
4. Disconnect XENTRY Diagnosis.

### Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-9446	Perform SCN coding in <b>left front door</b> control unit (with XENTRY Diagnosis connected)	0.1 h	54 991 22
02-9446	Perform SCN coding in <b>right front door</b> control unit (with XENTRY Diagnosis connected)	0.1 h	54 991 22
02-4762*	Connect/disconnect diagnostic system (XENTRY Diagnosis)	0.1 h	54 991 22
02-5058*	Connect/disconnect starter battery charger (with XENTRY Diagnosis connected)	0.1 h	54 991 22

\* Operation item may be invoiced only once for each workshop order.