

WORK DESCRIPTION FOR FIELD MEASURE

Code: 24P6792003

Version: 2.0

Seal both side windows in rear

Model 192

Work Procedure

1. Release the sealing frame (**Figure 1, 1**) in the area of the side window.



Figure 1

2. Carefully pry out the sealing lip (**Figure 2, 2**) from under the roof trim bar (**Figure 2, 3**) in the upper area of the side window.

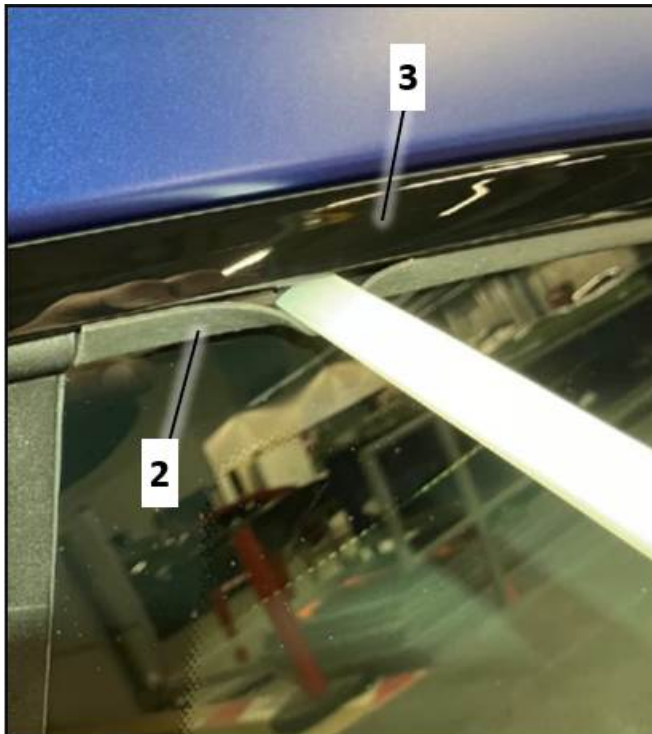


Figure 2

3. Define the sealing area above the side window at approx. 28 cm from the joint (**Figure 3, → A**).



Figure 3

4. Completely fill the installation space above the side window behind the roof trim bar (**Figure 4, 3**) with sealant (**Figure 4, → B**).

i If necessary, dry the sealing area with compressed air.

i Watch out for possible sealant leaks and remove them if necessary.

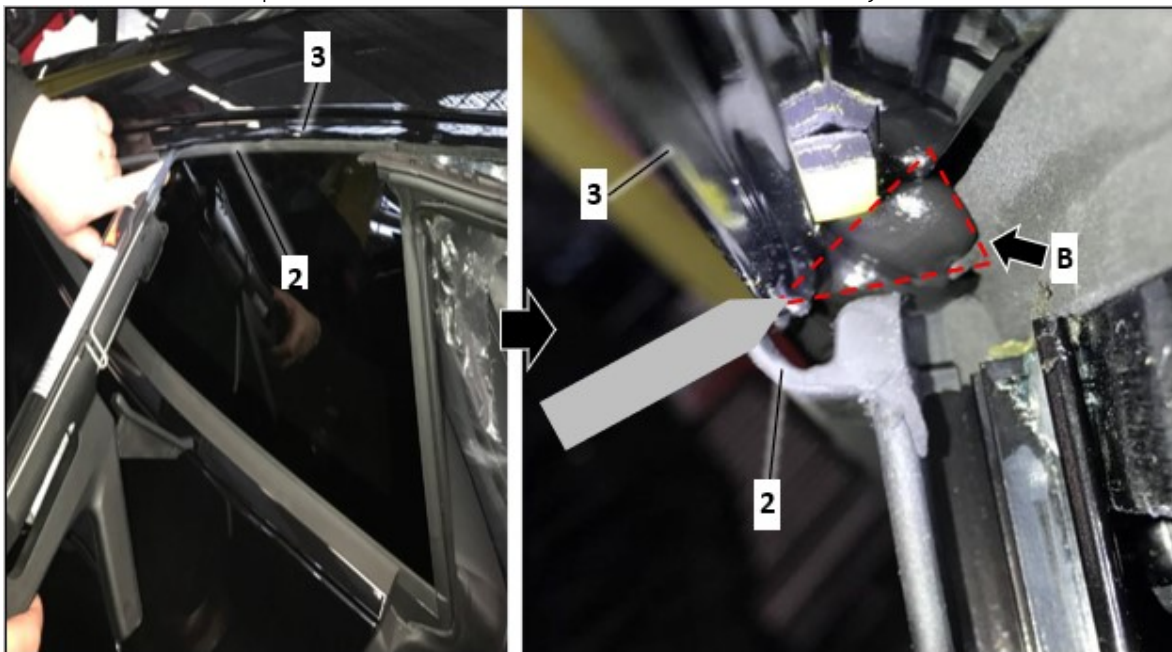


Figure 4

5. Insert the sealing lip (**Figure 5, 2**) under the roof trim bar (**Figure 5, 3**) in the upper area of the side window.
i When inserting the sealing lip (**Figure 5, 2**), watch out for possible sealant leaks and remove them if necessary.
6. Fill sealant (**Figure 5, → B**) into the installation space behind the side window from the side.

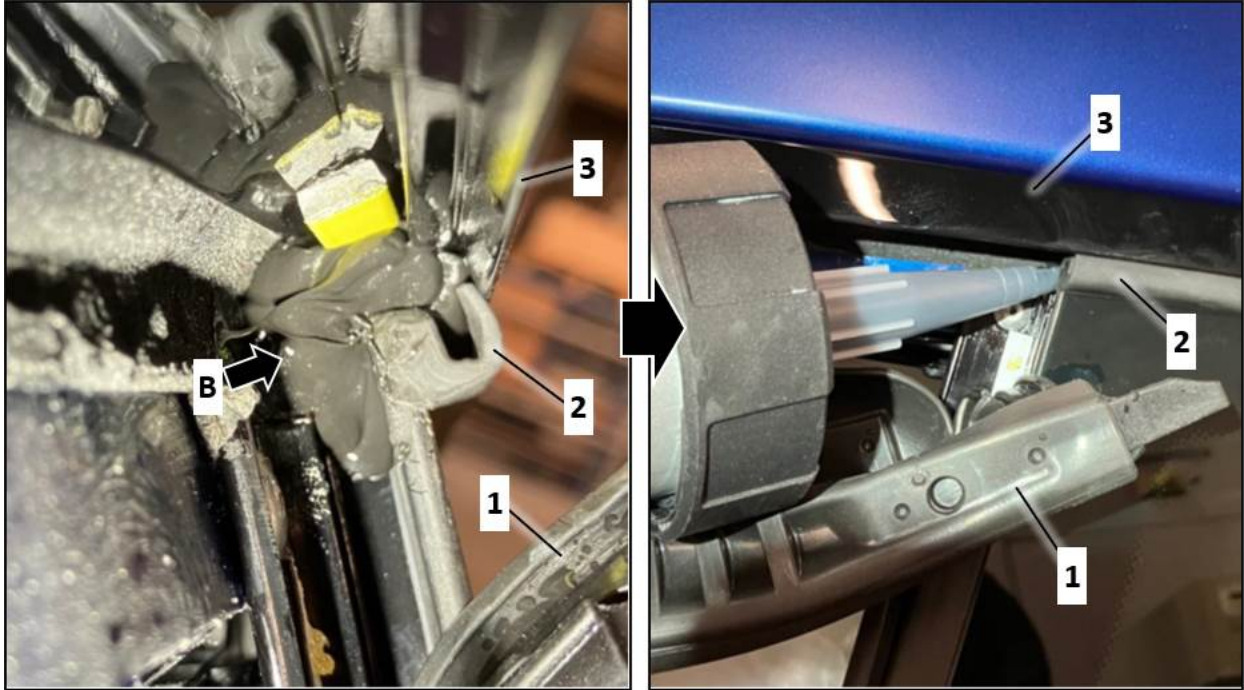


Figure 5

7. Insert the sealing frame (**Figure 6, 1**) into the sealant (**Figure 6, → B**) behind the side window.
i When inserting the sealing frame (**Figure 6, 1**), watch out for possible sealant leaks and remove them if necessary.



Figure 6

8. Press the sealing frame (**Figure 7, 1**) back on in the area of the side window between the door seal and the B-pillar.

i Make sure the sealing frame (**Figure 7, 1**) is seated correctly on the headliner (**Figure 7, 2**).



Figure 7

9. Process the side window in the rear passenger compartment on the other side of the vehicle in the same way.

Parts

Quantity	Designation	Part no.
As required (1)*	Seam seal	A 005 989 63 20 11 9120

*1 packaging unit suffices for at least 5 vehicles.

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
12-2117	Operations: Seal 2 side windows in the rear	1.0 h	67 920 03